

## HALDEX RECOMMENDATIONS FOR COMPLETE BRAKE MAINTENANCE

**In conducting a complete brake job, disassembly can impact the assembly portion of the brake job process, all of which affects overall performance of your brakes.**

**Be sure as you disassemble the brake to inspect every part carefully, checking for unusual wear. In fact, a little bit of detective work pays off in the long run. Part wear patterns can tell you a lot about the brake and the entire braking system.**

### Disassembly

It is important to note that most friction problems can be diagnosed by a close inspection of the old parts. Begin by checking the pushrod stroke.

1. Check pushrod stroke per CVSA checking procedures at 90 to 100 psi reservoir pressure. Excessively long or short stroke can alert to problems that need to be addressed during rebuild. Reference Haldex ABA Stroke Adjustment Instructions (L55054) and Haldex ABA Service Manual (L30033) for list of potential problems.
2. Before pulling the wheels, check each for end play and oil seal leakage. This may indicate seal problems or bearing/cup wear and/or adjustment.
3. Inspect all shoes for even wear. If all wheels are not worn evenly, there may be failed or misadjusted components that will need to be corrected before assembly.
4. Inspect lining surface for heat checking. If present, this indicates excessive heat due to all wheels not braking evenly, incorrect lining being used for the application, overloading or a combination of these.

5. Check lining wear across each shoe. An uneven pattern or excessive grooves can indicate the drums need replacing. An uneven pattern can also indicate bent spiders or bellmouth drums, or weak shoe return springs.

6. Inspect lining surface for grease or oil. **Never** reuse a grease or oil soaked brake shoe. Grease or oil on the friction material will cause the lining to glaze and not do its share of the braking. **Never** do a one wheel brake job.

7. Inspect interior drum surface for even wear, glazing and/or heat checking. Heat checks, cracks and blue spots are indicators of excessive heat (hairline heat checks not over 1" are normal). **Never** reuse a drum if: wear is over .080 or several heat checks are aligned across the braking surface or hard spots exist.

8. Check s-cam for wear at the inner and outer bushing surfaces, s-cam head and spline areas. Worn s-cam or worn s-cam bushings will contribute to longer than normal pushrod stroke.

9. Check brake adjusters for proper settings and operation. Check clevis pins and anchor brackets for wear. **Never** mix automatic brake adjusters with manual brake adjusters, or use different makes of automatic brake adjusters on the same axle. **Never** operate automatic brake adjusters with worn components.

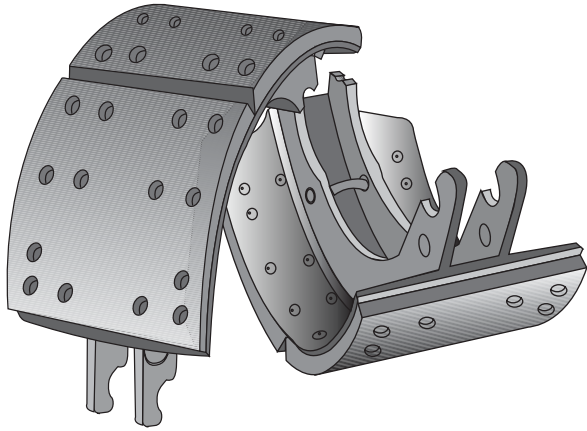
10. Check the wear difference between the front and rear axle shoes (if relining a truck or trailer). If the wear is not equal, this can indicate an air timing imbalance or different rated friction materials. Check for inconsistent use of elbows in air lines (90° elbow is equal to 7' of extra hose).

11. Inspect spiders. Pay special attention to the anchor pin-hole area and for squareness and s-cam bushing bore, and to anchor surfaces that are not replaceable.

### See Reassembly (Reverse Side)



**For further assistance, contact the  
Haldex Technical Services Department  
at 800-643-2374.**



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### Reassembly

1. It is important to note: a) Select the proper friction material based on your type of loads, application, duty cycle and operating terrain. Consult your supplier if you have any questions. b) Many shoes look alike, especially the new extended service design. Therefore, be sure to install the same shoe that is removed.
2. Always replace all shoe attaching parts, anchor pin bushings, cam bushings and oil seals. All parts being reused should be cleaned with solvent, rinsed and dried. Replace s-cams, bearings and cups, as necessary.
3. Lubricate anchor pins, brake rollers and bushing area of camshafts. **Never** lubricate the face of the roller (contact point with the s-cam). Only lubricate the bearing area of the roller that contacts the shoe web.
4. Install new drums, if necessary. Do not mix light and heavy duty drums as this will result in uneven brake shoe wear.
5. Lubricate axle spindle to insure bearings slide on easily. Slide hubs on to the axle far enough to be able to install the inner and outer bearing and inside axle nut. **Never** slam the hub onto the axle. Adjust bearings to manufacturer's specifications. Install spacer/lock ring and outer nut (if applicable) and new hub cap gasket. Ensure proper hub oil or bearing grease, depending on the type, is applied.

6. Always adjust all brake adjusters on all wheels of the vehicle. Shoes should be as close to the drums as possible without dragging. Adjust all manual brake adjusters for .015 drum clearance. Automatic brake adjuster drum clearance is .018-.025 (check manufacturer's specifications for proper setup). Follow the same procedure for each brake adjuster on the vehicle.

7. Inspect all brake hoses leading to chambers. Replace if cracks are found.

8. Inspect all spring brakes for center seal leakage. Replace, if needed.

9. Check brake release. If slow on the trailer, install a quick release gladhand on the service side of the trailer to speed air exhaust.

10. Inspect spring brakes for proper installation of rubber dust plug in release tool hole.

11. If you replaced any brake chambers, insure you did not mix sizes. **Never** mix long stroke with standard stroke chambers on the same vehicle. Refer to Haldex Actuator Installation Instructions (L31171).

12. If relining a trailer, replace both gladhand seals.

13. Always road test after reassembly to check for satisfactory brake performance. Automatic brake adjusters are typically backed off 1/2 turn from lining contact. Final stroke will not occur until brakes are cycled and lining is "burnished in".

14. Re-examine wheels for excessive end play.

15. Re-check brake adjusters and chambers for proper and equal stroke.



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