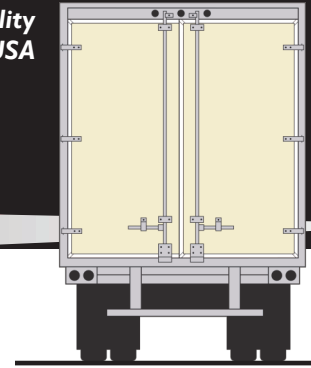


Whiting Sea-Lok Door Seal Installation Guide

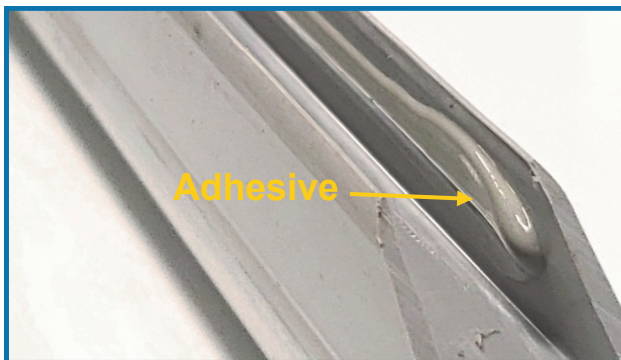
World Class Quality
Made in the USA



Required Materials and Tools:

1. Seals
2. Corner tabs (Whiting Part#:ML1823)
3. Sea-Lok adhesive sealant (Whiting Part#:ML2001)
4. Razor knife
5. Hammer or Mallet
6. Wood block

Step Two: _____



Apply a 3/16" diameter bead of Sea-Lok adhesive sealant at mid point on each inside wall of rigid channel. Using the same adhesive sealant, apply beads to corner fiber tab. Note: complete next step within 10 minutes of sealant application.

Questions? Call Whiting for more information

Step One: _____



Cut replacement edge extrusion to fit (measure carefully). A small (1/8") expansion gap is required at each end.

Step Three: _____



Immediately mount gasket on panel by spreading rigid legs of edging at one end and push onto panel. Using a wood block and hammer or mallet, tap into place progressively. Repeat block and hammer or mallet procedure several times the entire length of edge to assure snug installation.



Quality Products for the Transportation Industry

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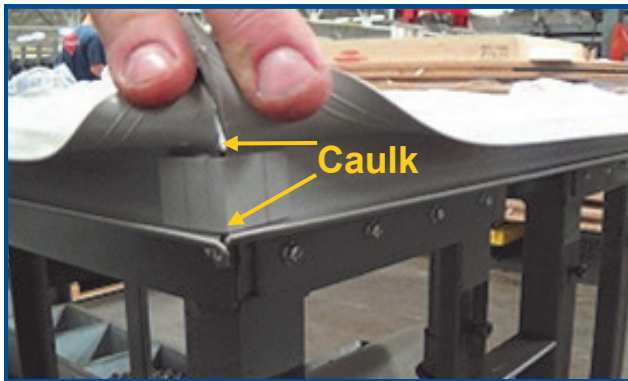
web: whitingdoor.com



Whiting Sea-Lok Door

Seal Installation Guide

Step Four:



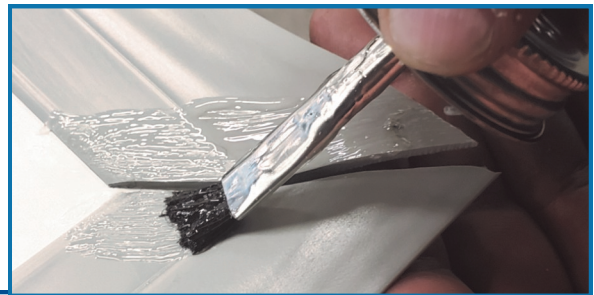
Install corner angle at all corners of edge. If the angle is wider than the panel thickness, cut to fit. Apply a 3/16" bead of adhesive on the inside of both sides of corner. Add a small bead of caulk to seal the top and bottom of the corner angle.

Step Six:



Apply a bead of caulk to the intersection of tabs and miters; smooth with your finger.

Step Five:



Finish corners by applying Sea-Lok corner tab adhesive to both mitered points and the back (concave) side of the corner tabs (outside tab is longer than the inside tab). Wait until both surfaces are tacky (see instructions on can) and press firmly to achieve bond, being sure tab is centered over joint.

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****Note: Avoid use of nails, screws or staples**



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