2014



## HOLLAND COUPLING PRODUCTS CATALOG & SPECIFICATION GUIDE



OFFERING AN EXTENSIVE RANGE OF PINTLE HOOKS, DRAWBARS, AND COUPLERS TO MEET YOUR APPLICATION NEEDS



XL-PH10397SG-en-US Rev D

# YOUR COMPLETE SOURCE FOR COMMERCIAL VEHICLE PRODUCT SOLUTIONS

In 2006, two industrial icons merged to form SAF-HOLLAND, a global leader in the design and manufacture of high-quality components and systems for the commercial vehicle industry. Today, SAF-HOLLAND represents a range of brands providing suspension/axle systems, fifth wheels, kingpins, coupling products, landing gear and liftgate solutions for truck, tractor, bus, and trailer applications.



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- AIR-RIDE SUSPENSION/AXLE
   SYSTEMS
- KINGPINS



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   AIR-RIDE SUSPENSIONS
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- STEER AIR-RIDE SUSPENSIONS



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## **Replacements for Discontinued Models**

Discontinued	Replaced By
CP-380	. CP-400-CA
СР380-А	. СР-400-Н
CP-400-5A	. XA-T-150-AF*
DB-1250-15	. DB-040DQ1
DB-1307-S	. Discontinued
DB-1385	. DB-060FQ1
EH-20/40	. EH-3050
РН-16-В	. BH-200RN51

Discontinued	Replaced By
PH-200	PH-210RA11
PH-200-1	PH-210RN11
PH-207A	Discontinued
PH-30	PH-30RP41
PH-75	Discontinued
PH-T-60-AL	PH-10RP51
PH-T-90-A & PH-T-100-A	PH-30SA41
PH-T-125-A & PH-T-126-A	PH-30SB41
* Mounting hole pattern different	

## National Stock Number\* (NSN) Reference Chart

\*also refered to as 'NATO' Stock Number

#### HOLLAND Cage Code\*\* – 74410

HOLLAND Casting Code – HLH

\*\*NATO Commercial and Governmental Entity (NCAGE) Code

NSN	DESIGNATED HOLLAND MODEL NUMBER	MODEL STATUS	CURRENT HOLLAND MODEL	
PINTLE HOOKS				
2540012653887		Obsolete	BH-200RN51	
2540006519484	PH-T-60-C	Obsolete	No Replacement	
2540007072564	PH-T-370	Active (special order)	PH-T-370	
2540007760103	PH-760M-X Series	Active	PH-760M-S Series	
2540008359039	PH-30	Obsolete	PH-30RP51	
2540008359039	PH-T-60-AOL-8	Active	PH-T-60-AOL-8	
2540008916831	PH-T-60-AL	Obsolete	PH-10RP51	
2540012819723	PH-75	Obsolete	No Replacement	
2540013373725	PH-760M-A Series	Active	PH-760M-A Series	
2540013768063	PH-T-60-AOS-L-8	Active	PH-T-60-AOS-L-8	
2540013892221	PH-T-60-AOL-8	Active	PH-T-60-AOL-8	
2540014759206	PH-775-E	Active	PH-775-E	
2540015070802	PH-775-01552	Active	PH-775-01552	
2540015306881	PH-T-60-S08350	Spec'd no paint – Contact SA	AF-HOLLAND for information	
2540015584395	PH-775SL21	Active	PH-775SL21	
COUPLERS				
2540012137842	CP-360	Active	CP-360	
2540004999407	CP-400-5A	Active	CP-400-5A	
2540007687455	CP-400-CA	Active	CP-400-CA	
2540011460115	CP-400-S04729	Active	CP-400-S04729	
2540012058577	CP-360-S01340	Active	CP-360-S01340	
2540013594964	CP-730-S05745	Active	CP-730-S05745	
DRAWBARS				
2540011647252	DB-060FQ1	Active	DB-060FQ1	
2540011647252	DB-1385	Obsolete	DB-060FQ1	
2540011924699	DB-1238	Active	DB-1238	
2540012356865	DB-1235-1	Active	DB-1235-1	
2540013825836	DB-1249-S06588	Active	DB-1249-S06588	
2540014619306	DB-1250-3	Active	DB-1250-3	
2540014886221	DB-610-30	Active	DB-610-30	
5306011974369	DB-1249-2H	Active	DB-1249-2H	
5306012698693	DB-1249-49	Active	DB-1249-49	



# **Coupling Products by Mounting Type and Rated Capacities**

SAF-HOLLAND Group

MODEL	MOUNT	MAXII VERTICA		MAXIMUN TRAILER V		MAXIMUM GROSS TRAILER WEIGHT WITH A MAXIMUM VERTICAL LOAD OF 500 LB. (227 KG)		
		lb.	kg	lb.	kg	lb.	kg	
PINTLE HOOKS								
BH-200RN / BH-50mmRN	Rigid - Hook Rating	4,000	1,814	20,000	9,072			
BH-200KN7 BH-30IIIIIKN	Rigid - Ball Rating	1,000	454	10,000	4,536			
PH-10RP	Rigid	2,000	907	10,000	4,536			
PH-T-60-AOS-L-8	Swivel	3,600	1,633	18,000	8,165			
PH-T-60-AOL-8	Rigid	6,000	2,722	30,000	13,608			
PH-30RP	Rigid	6,000	2,722	30,000	13,608			
PH-30SA	Swivel	6,000	2,722	30,000	13,608			
PH-30SB	Swivel	6,000	2,722	30,000	13,608			
PH-760	Swivel	9,800	4,445	49,000	22,226			
PH-775	Swivel	20,000	9,072	100,000	45,360			
'AIR CUSHIONED' PINTLE	HOOKS							
PH-300 / PH-300-R	Rigid	18,000	8,165	72,000	32,659			
PH-210	Rigid	18,000	8,165	90,000	40,824			
PH-310	Rigid	20,000	9,072	100,000	45,360			
PH-400 / PH-400-H	Rigid	20,000	9,072	100,000	45,360			
PH-410	Rigid	20,000	9,072	100,000	45,360			
PH-419	Rigid	20,000	9,072	100,000	45,360			
PH-550	Rigid	25,000	11,340	100,000	45,360			
COUPLERS – DROP JAW								
СР-400-Н	Rigid	7,500	3,402	30,000	13,608			
CP-360	Rigid	3,000	1,361	52,000	23,587			
CP-730	Swivel	20,000	9,072	100,000	45,360			
CP-740	Rigid	20,000	9,072	100,000	45,360			
COUPLERS – PIN & CLEVIS								
PH-990ST71	Swivel	3,000	1,361	100,000	45,360			
BALL HITCH								
BH-50		8,000	3,629	80,000	36,288			
<b>COUPLINGS (NON-ROAD</b>	) FOR INDUSTRIAL / GSE		· ·					
CP-400-GSE / CP-400-CA	Rigid	7,500	3,402	30,000	13,608			
EH-3050	Rigid	500	227	50,000	22,680			
EH-HD	Rigid	1,000	454	50,000	22,680			
DB-010EJ1	Weld-On	2,000	907	10,000	4,536	20,000	9,072	
DB-020FK1	Weld-On	4,000	1,814	20,000	9,072	40,000	18,144	
DRAWBARS								
DB-1250-3	Rigid Bolt-On	3,000	1,361	15,000	6,804	50,000	22,680	
DB-1228-1	Rigid Bolt-On	4,000	1,814	20,000	9,072	60,000	27,216	
DB-1238	Rigid Bolt-On	4,500	2,041	22,000	9,979	70,000	31,752	
DB-1407-SE	Swivel Weld-On	500	227	34,000	15,422			
DB-1235-1	Rigid Bolt-On	7,000	3,175	35,000	15,876	90,000	40,824	
DB-1235-3	Rigid Bolt-on	7,000	3,175	35,000	15,876	90,000	40,824	
DB-1407-S	Swivel Weld-On	500	227	40,000	18,144			
DB-040DQ1	Rigid Bolt-On	8,000	3,629	40,000	18,144	60,000	27,216	
DB-1245-1	Rigid Bolt-On	8,000	3,629	40,000	18,144	90,000	40,824	
DB-1249-49	Rigid Bolt-On	9,000	4,082	45,000	20,412	85,000	38,556	
DB-045BW1	Swivel Weld-On	9,000	4,082	45,000	20,412	85,000	38,556	
DB-045BS1	Rigid Bolt-On	9,000	4,082	45,000	20,412	85,000	38,556	
DB-610-30	Swivel Weld-On	9,000	4,082	45,000	20,412	85,000	38,556	
DB-060FQ1	Rigid Bolt-On	15,000	6,804	60,000	27,216	90,000	40,824	
DB-1407 Series	Rigid Bolt-On	16,000	7,258	85,000	38,556	120,000	54,432	
DB-1400	Rigid Weld-On	18,000	8,165	90,000	40,824	120,000	54,432	
DB-1422	Rigid Weld-On	18,000	8,165	90,000	40,824	120,000	54,432	
DB-100FQ1	Rigid Bolt-On	20,000	9,072	100,000	45,360	125,000	56,700	
DRAWBARS 'AIR CUSHIC	-							
DB-1400AC	Rigid Weld-On	18,000	8,165	90,000	40,824	120,000	54,432	

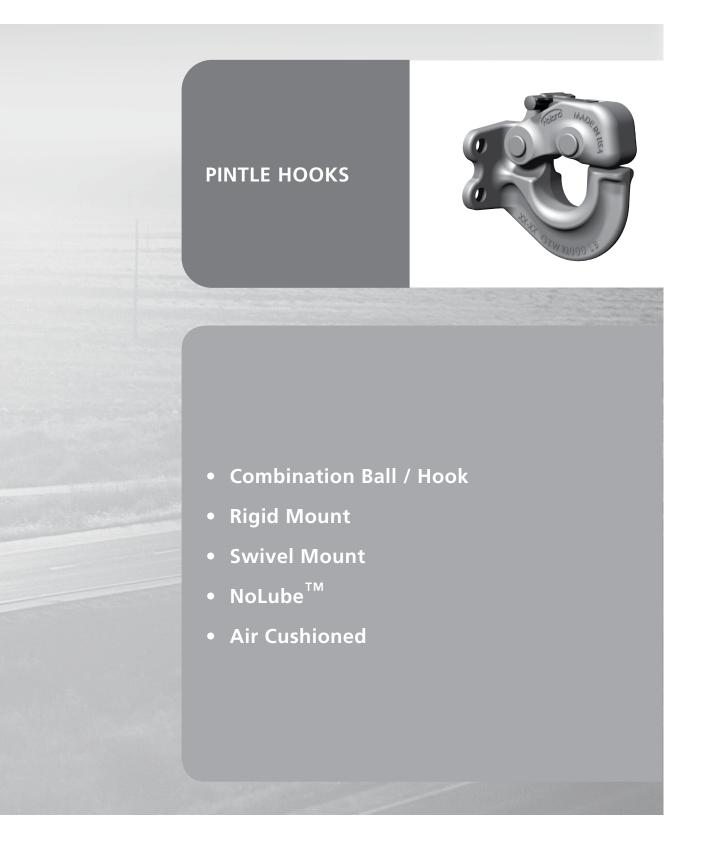
# Identifying Marks on Pintle Hooks, Couplers and Drawbars



SAF-HOLLAND Group

PART NUMBER	MAIN FRAME NUMBER	DISTINGUISHING FEATURES
PH-16-B	XE-02137-HLH	2 <sup>"</sup> Fixed Ball Duplex Hitch
PH-30	AA-52550-4	Has Push-Button Lock
PH-30RP41	AA-52550-4	Rigid Pintle Hook with 4-Bolt 1.75″ x 2.38″ Bolt Pattern
PH-35	AA-52550-1	Swivel Pintle Hook with Mounting Flanges
PH-200	XD-02384-2	7/8″ 4-Bolt Mounting
PH-210	XD-10570	7/8 <sup>°</sup> 4-Bolt Mounting
PH-300	XD-01155-1	7/8″ 6-Bolt Mounting 1.88″ x 6″ Spacing
PH-310	XD-10572	7/8″ 6-Bolt Mounting 1.88″ x 6″ Spacing
PH-400	XD-02275-1	7/8″ 10-Bolt Mounting
PH-400-H	XD-02275-1	7/8″ 8-Bolt Mounting
PH-410	XD-10573	7/8" 6-Bolt Mounting 2.38" x 5" Spacing
PH-419	XD-11231	7/8" 6-Bolt Mounting 2.38" x 5" Spacing
PH-760	AA-52550-2	3/4" 2-Bolt Mounting Flanges 6.5" Apart
PH-775SL11	AA-55220-3 74410	Swivel Pintle Hook with Housing
PH-775SL21	AA-55220-3 74410	Swivel Pintle Hook with Housing
PH-T-60-AL	XA-T-60-A	1/2" 4-Bolt Mounting 2.12" x 3.4" Bolt Pattern
PH-T-60-AOL-8	AA-52550-4	Has Cotter Pin and Chain Latch Lock
PH-T-60-AOL-8	AA-52550-4 AA-52550-1	Swivel Pintle Hook with Mounting Flanges
PH-T-80-A03-L-8 PH-T-90-A	XE-T-91	Swivel Pintle Hook with Mounting Flanges Swivel Pintle Hook with Mounting Flanges and Square Spring
		Swivel Pintle Hook with Mounting Flanges and Square Spring
PH-T-100-A	XE-T-87	
PH-T-125-A	XE-T-87	Swivel Pintle Hook - Undermount and Round Spring
PH-T-126-A	XE-T-91	Swivel Pintle Hook - Undermount and Square Spring
PH-990ST71	XD-10286	Swivel Pintle Hook with Housing and Large "Fish Mouth"
CP-360	XD-361	Rigid Coupler 6-Bolt Mounting
CP-380	XD-380	Rigid Coupler 4-Bolt 4.5" x 4.5"
CP-380-A	XD-380	Rigid Coupler 4-Bolt 4.5" x 4.5" Bolt Pattern and Secondary Lock
CP-400-5A	XD-400-5-1	Rigid Coupler 4-Bolt 1.5" x 3.25" Bolt Pattern
CP-400-CA	XD-400	Rigid Coupler 4-Bolt 4.5" x 4.5" Bolt Pattern
CP-400-GSE	XD-400	Rigid Coupler 4-Bolt 4.5" x 4.5" Bolt Pattern
СР-400-Н	XD-400	Rigid Coupler 4-Bolt 4.5" x 4.5" Bolt Pattern with Secondary Lock
CP-740	XD-731	Rigid Couper with Hood
DB-010EJ1	DB-010EJ1	2.5" I.D. Eye with 2" x 4" Mounting Base
DB-020FK1	MH-1800-D	3″ I.D. Eye
DB-030DQ1	XE-10373	2.5" Eye with 4-Bolt Mounting for 1/2" Bolts
DB-040DQ1	XE-10373	2.5" Eye with 4-Bolt Mounting for 5/8" Bolts
DB-060FQ1	XE-1385	3" I.D. Eye with 4-Bolt Mounting for 3/4" Bolts
DB-100FQ1	XE-1385	3" I.D. Eye with 4-Bolt Mounting for 7/8" Bolts
DB-045BW1	Date Stamp Only	2.38" I.D. Eye Drawbar with Housing 3" x 4" x 6"
DB-610-30	XW-1249-48	3" I.D. Eye Drawbar with Housing 3" x 4" x 6"
DB-1228-1	XE-1228	2.5" I.D. Eye with 6-Bolt Mounting 1.25" x 3" Shank
DB-1235-1	XE-1235	3" I.D. Eye with 6-Bolt Mounting 3.12" x 3.12" Shank
DB-1235-3	XW-1235	3.0" I.D. Eye with 6-Bolt Mounting 3.12" x 3.0" Shank
DB-1238	XE-1230	3" I.D. Eye with 6-Bolt Mounting 1.62" x 3" Shank
DB-1245-1	XE-1245	2.38" I.D. Eye with 6-Bolt Mounting 3.12" x 3.12" Shank
DB-1249-2H	XE-1249-2H-10	3" I.D. Eye with 2" O.D. x 4.25" Shank
DB-1249-49	XE-1249-48	3" I.D. Eye with 2" O.D. x 8.5" Shank
DB-1250-3	Date Stamp Only	2.5" I.D. Eye Drawbar with 1.5" Diameter x 3.25" Shank
DB-1307-S-1	XE-1249	3″ I.D. Eye Drawbar with Housing 5″ O.D. x 8.25″
DB-1400	DB-1400	2.38″ I.D. Eye Weld-on Drawbar
DB-1400AC-1	DB-1400AC	2.38" I.D. Eye Weld-on Drawbar with Snubber on 12" Rod
DB-1400AC-2	DB-1400AC	2.38" I.D. Eye Weld-on Drawbar with Snubber on 8" Rod
DB-1400AC-3	DB-1400AC	2.38" I.D. Eye Weld-on Drawbar with Snubber on 7" Rod
DB-1400AC-4	DB-1400AC	2.38" I.D. Eye Weld-on Drawbar with Snubber on 10" rod
DB-1407-S	Date Stamp Only	2.38" I.D. Eye Drawbar with Housing 5" O.D. x 8.25"
DB-1407-SE	Date Stamp Only	2.38" I.D. Eye Drawbar with Housing 5" O.D. x 9.63"
DB-1407-52	1422	2.38 I.D. Eye Drawbar with Housing 5 O.D. X 5.05
00-1422	1722	2.30 I.D. Lyc Diawbai for Afranic Mounting



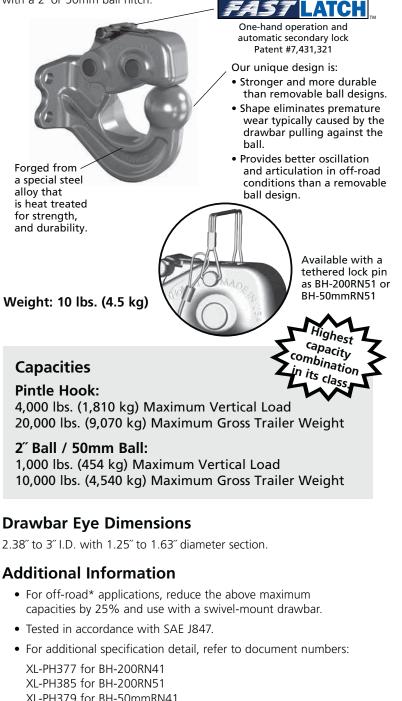




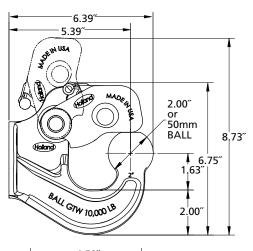


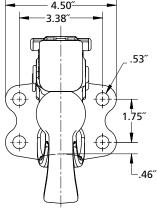
## BH-200RN41 Features 2" diameter ball BH-50mmRN41 Features 50mm diameter ball Application

A rigid mount pintle hook that combines a pintle hook and ball hitch. Designed for customers who need the strength and capacity to pull trailers equipped with drawbars, as well as the flexibility to pull trailers with a 2" or 50mm ball hitch.

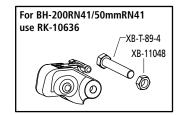


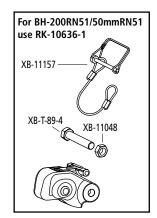
## **Mounting Dimensions**





## **Replacement Parts**





### Additional Information

XL-PH379 for BH-50mmRN41 XL-PH384 for BH-50mmRN51

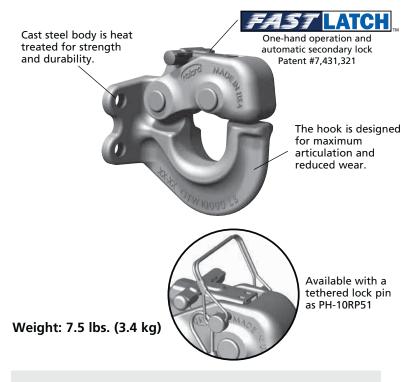
\* See definition on page 67



## PH-10RP41

## Application

A rigid mount pintle hook designed for over-the-road and off-road towing.



#### Capacities

2,000 lbs. (910 kg) Maximum Vertical Load 10,000 lbs. (4,540 kg) Maximum Gross Trailer Weight

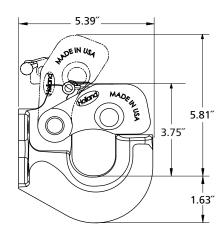
#### **Drawbar Eye Dimensions**

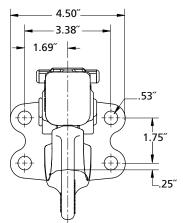
2" to 3" I.D. with 1.25" to 1.63" diameter section.

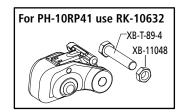
#### **Additional Information**

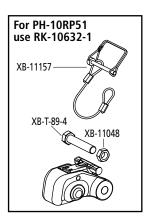
- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH350. For PH-10RP51, refer to XL-PH387.
- \* See definition on page 67

### **Mounting Dimensions**







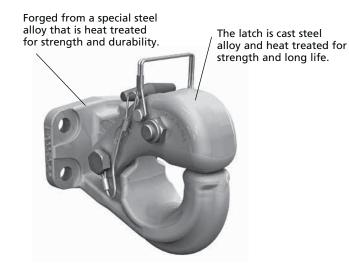




## PH-T-60-AOL-8

## Application

A rigid mount pintle hook designed for over-the-road and off-road towing within stated capacities.



Weight: 11 lbs. (5 kg)

#### Capacities

6,000 lbs. (2,720 kg) Maximum Vertical Load 30,000 lbs. (13,610 kg) Maximum Gross Trailer Weight

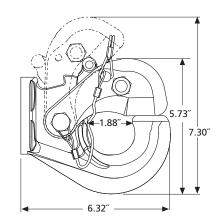
### **Drawbar Eye Dimensions**

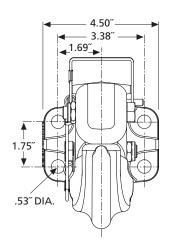
2" to 3" I.D. with 1.25" to 1.63" diameter section.

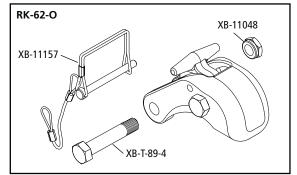
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH203, or XL-PH333 for PH-T-60-S10646.
- \* See definition on page 67

## **Mounting Dimensions**









## PH-30RP41

### Application

A versatile rigid mount pintle hook designed for over-the-road and off-road towing.



### Capacities

6,000 lbs. (2,720 kg) Maximum Vertical Load 30,000 lbs. (13,610 kg) Maximum Gross Trailer Weight

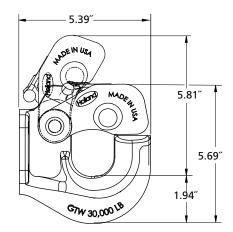
#### **Drawbar Eye Dimensions**

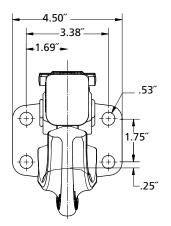
2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

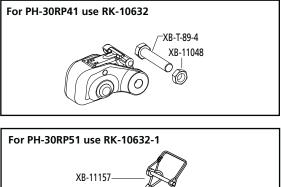
#### **Additional Information**

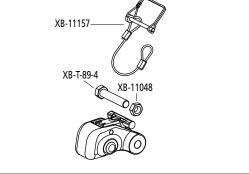
- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH351. For PH-30RP5refer to XL-PH364.
- \* See definition on page 67

## **Mounting Dimensions**









# Pintle Hooks – Swivel Mount (with Spring Shock Absorption)



## PH-30SA41

### Application

A split flange mount, swivel style pintle hook designed for over-the-road and off-road applications. The spring provides shock absorption at the coupling—ideal for utility and construction applications.



#### Capacities

6,000 lbs. (2,720 kg) Maximum Vertical Load 30,000 lbs. (13,610 kg) Maximum Gross Trailer Weight

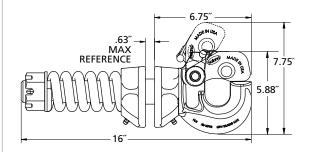
#### **Drawbar Eye Dimensions**

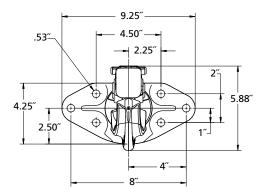
2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

#### **Additional Information**

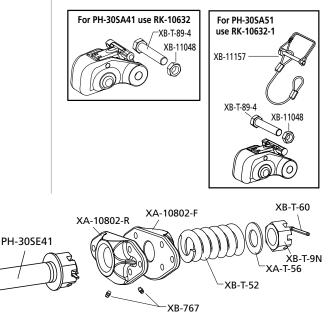
- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH368. For PH-30SA5refer to XL-PH369.
- \* See definition on page 67

## **Mounting Dimensions**





### **Replacement Parts**



Available with a tethered lock pin as PH-30SE51.

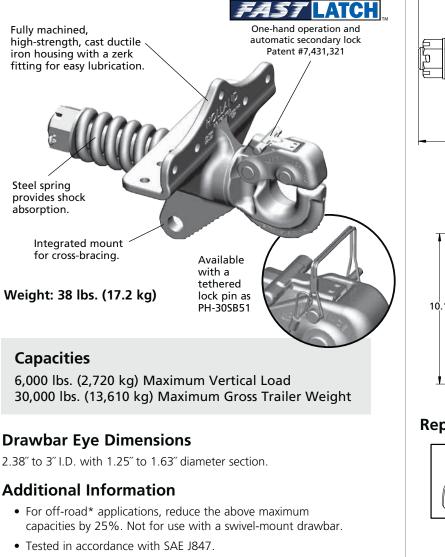


SAF-HOLLAND Group

## PH-30SB41

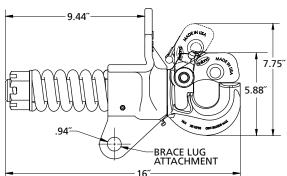
### Application

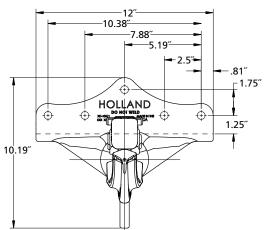
An under-mount, swivel style pintle hook designed for over-the-road and off-road applications. The spring provides shock absorption at the coupling—ideal for utility and construction applications.



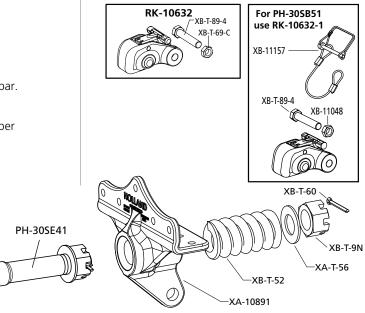
- For additional specification detail, refer to document number XL-PH365. For PH-30SB5refer to XL-PH371.
- \* See definition on page 67

## **Mounting Dimensions**





## **Replacement Parts**



Available with a tethered lock pin as PH-30SE51.

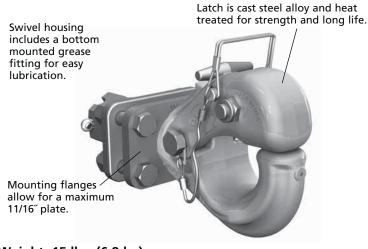


## PH-T-60-AOS-L-8

#### Application

A split flange mounted, swivel style pintle hook designed for over-the-road and off-road applications.

The body is forged from special alloy steel that is heat treated for strength and durability. The special pintle shape is designed for maximum articulation and reduced wear.



Weight: 15 lbs. (6.8 kg)

#### Capacities

3,600 lbs. (1,630 kg) Maximum Vertical Load 18,000 lbs. (8,160 kg) Maximum Gross Trailer Weight

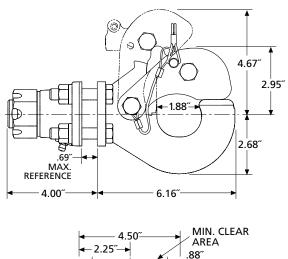
#### **Drawbar Eye Dimensions**

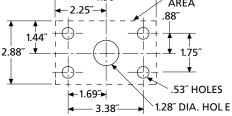
2" to 3" I.D. with 1.25" to 1.63" diameter section.

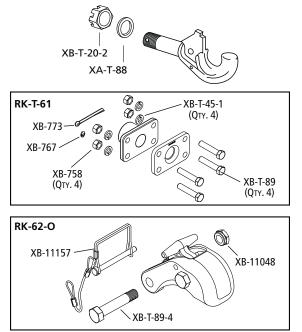
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH208.
- \* See definition on page 67

## **Mounting Dimensions**





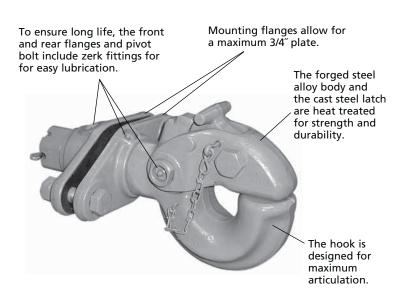




PH-760

# Application

Heavy-duty construction for on- and off-road applications where a significant amount of articulation is required.



Weight: 36 lbs. (16.3 kg)

#### Capacities

9,800 lbs. (4,440 kg) Maximum Vertical Load 49,000 lbs. (22,230 kg) Maximum Gross Trailer Weight

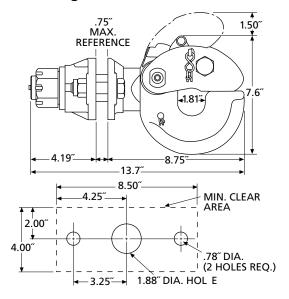
#### **Drawbar Eye Dimensions**

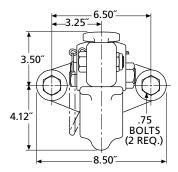
3" I.D. with 1.25" to 1.63" diameter section.

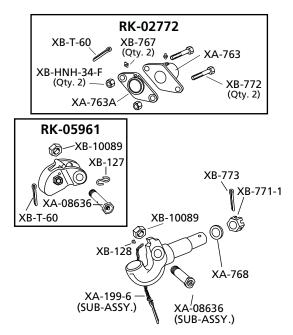
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH215.
- \* See definition on page 67

#### **Mounting Dimensions**





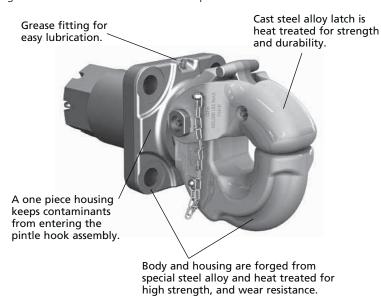




## PH-775-01552 (Lubricated)

## Application

Heavy-duty construction for on- and off-road applications where a significant amount of articulation is required.



Weight: 60 lbs. (27.2 kg)

#### Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

### **Drawbar Eye Dimensions**

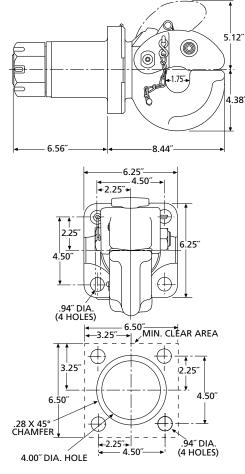
3" I.D. with 1.63" diameter section.

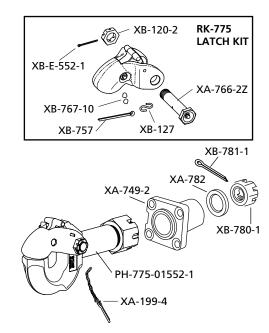
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH246.
- \* See definition on page 67

The Holland PH-775-01552 complies with NOM-035-SCT-2-2010 Safety Specifications and Test Methods.

### **Mounting Dimensions**



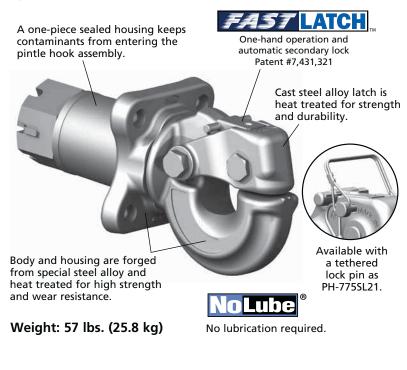




## PH-775SL11 (NoLube<sup>®</sup>)

### Application

Heavy-duty construction for on- and off-road applications where a significant amount of articulation is required.



### **Capacities**

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

3" I.D. with a 1.63" diameter section.

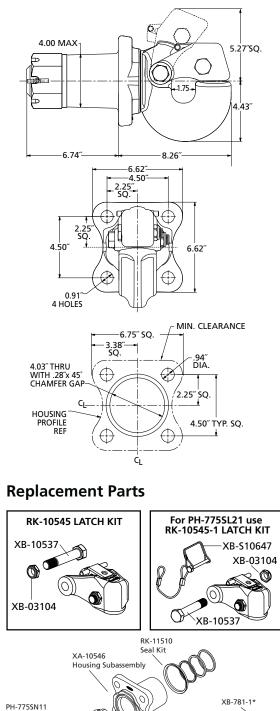
#### Additional Information

- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH334. For PH-775SL2refer to XL-PH339.
- \* See definition on page 67

The Holland PH-775SL NoLube complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

## Pintle Hooks – Swivel Mount

#### **Mounting Dimensions**



Hook Subassembl

XA-780-1\*

Included in Hook Subassemblies

XA-782

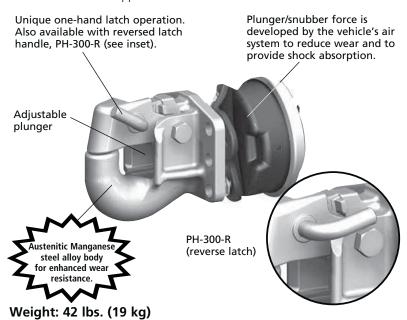
PH-775SN21 Hook Subasse



## PH-300 and PH-300-R

### Application

A rigid mount pintle hook designed for enhanced wear resistance. Used for on- and off-road applications.



The complete assembly includes a pintle hook, plunger, air chamber, and mounting bracket. For pintle hooks without an air chamber, bracket, or plunger, order PH-300-1 or PH-300-R-1.

The PH-300 can be operated with or without the air chamber. For easier coupling, drawbar guides are available, see page 56.

#### Capacities

18,000 lbs. (8,160 kg) Maximum Vertical Load 72,000 lbs. (32,660 kg) Maximum Gross Trailer Weight

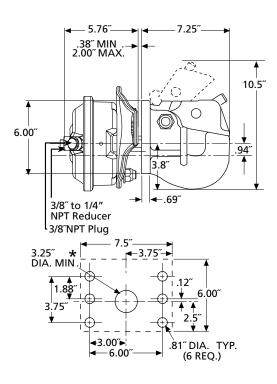
#### **Drawbar Eye Dimensions**

2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

#### **Additional Information**

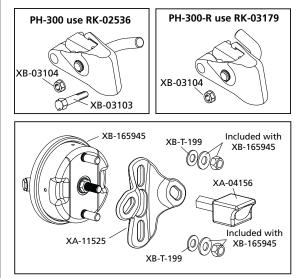
- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847 (Type II).
- For additional specification detail, refer to document number XL-PH243. For PH-300-R, refer to XL-PH248.
- \* See definition on page 67

### **Mounting Dimensions**



\* Center hole not required if used without air chamber.

## **Replacement Parts**

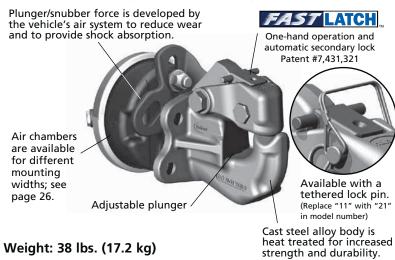




PH-210

### Application

A rigid mount pintle hook designed for trailers and semitrailers in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the gap between the pintle hook and the drawbar eye on vehicles with air systems.



PH-210RA11 – Complete assembly includes a pintle hook, plunger, air chamber, and mounting bracket.
PH-210RN11 – Pintle hook without an air chamber, bracket or plunger.
PH-210RM11 – Pintle hook with plunger only.
For additional model numbers, see page 26.
The PH-210 can be operated with or without the air chamber.
For easier coupling, drawbar guides are available, see page 56.

## Capacities

18,000 lbs. Maximum Vertical Load 90,000 lbs. Maximum Gross Trailer Weight

### **Drawbar Eye Dimensions**

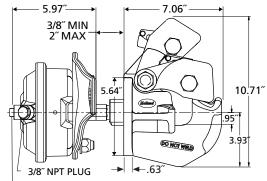
2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

### **Additional Information**

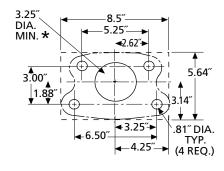
- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH340.
- Also available PH210 Series with tethered lock pin. Replace "11" with "21" in model number.
- \* See definition on page 67

The Holland PH-210 complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

## **Mounting Dimensions**

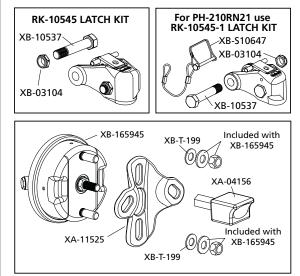


3/8" TO 1/4" NPT REDUCER



\* Center hole not required if used without air chamber.

## **Replacement Parts**

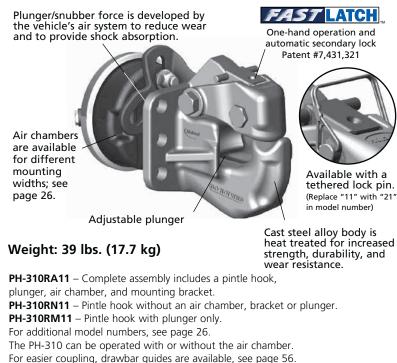




## PH-310

#### Application

A rigid mount pintle hook designed for trailers and semitrailers in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the space between the pintle hook and the drawbar eye on vehicles with air systems.



### Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

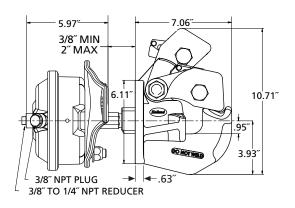
2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

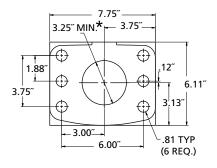
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH341.
- Also available PH310 Series with tethered lock pin. Replace "11" with "21" in model number.
- \* See definition on page 67

The Holland PH-310 complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

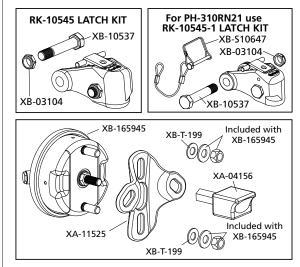
## **Mounting Dimensions**





\* Center hole not required if used without air chamber.

## **Replacement Parts**



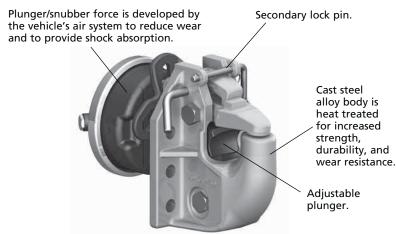


SAF-HOLLAND Group

#### PH-550

### Application

A rigid mount pintle hook designed for trailers and semitrailers in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the gap between the pintle hook and the drawbar eye on vehicles with air systems.



#### Weight: 47 lbs. (21.3 kg)

The complete assembly includes a pintle hook, bullet, mounting bracket, and air chamber. For pintle hook and plunger only, order PH-550-1. The PH-550 must be operated with an air chamber. For easier coupling, drawbar guides are available; see page 56.

### **Capacities**

25,000 lbs. (11,340 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

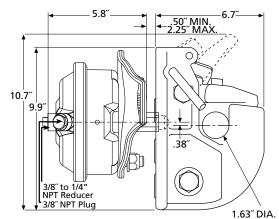
2.38" to 3" I.D. with 1.63" to 1.75" diameter section.

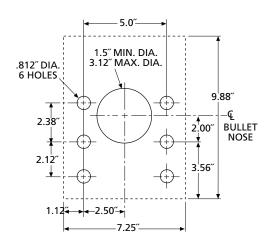
#### Additional Information

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH261.
- \* See definition on page 67

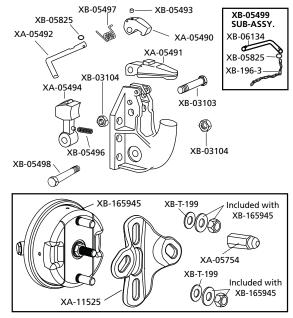
The Holland PH-550 complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

#### **Mounting Dimensions**





## **Replacement Parts**

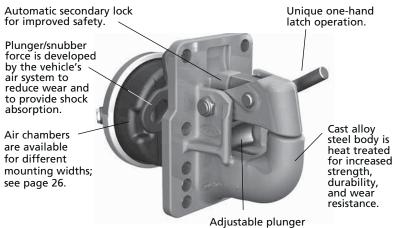




## PH-400 and PH-400-H

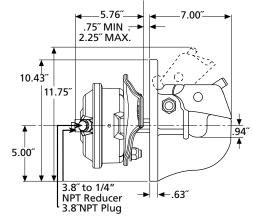
#### Application

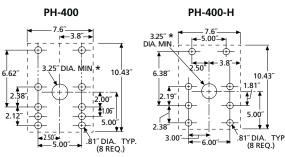
A rigid mount pintle hook designed for trailers and semitrailers in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the gap between the pintle hook and the drawbar eye on vehicles with air systems.



## **Mounting Dimensions**

#### PH-400 and PH-400-H

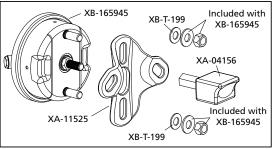




\* Center hole not required if used without air chamber.

### **Replacement Parts**





#### XA-02608 Cylinder and Bracket Sub-Assembly

# Weight: 48 lbs. (21.8 kg)

The complete assembly includes a pintle hook, plunger, air chamber, and mounting bracket. For pintle hooks without an air chamber, bracket, or plunger, order PH-400-1 or PH-400-1-H.

The PH-400 and PH-400-H can be operated with or without the air chamber. For easier coupling, drawbar guides are available, see page 56.

#### Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

#### Additional Information

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH244 or PH-247.
- \* See definition on page 67

The Holland PH-400 and PH-400-H complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.



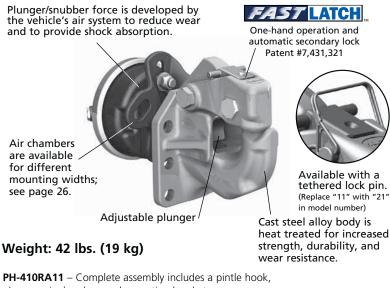
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## PH-410

#### Application

A rigid mount pintle hook designed for trailers and semitrailers in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the gap between the pintle hook and the drawbar eye on vehicles with air systems.



PH-410RA11 – Complete assembly includes a pintle hook, plunger, air chamber, and mounting bracket.
PH-410RN11 – Pintle hook without an air chamber, bracket or plunger.
PH-410RM11 – Pintle hook with plunger only.
For additional model numbers, see page 26.
The PH-410 can be operated with or without the air chamber.
For easier coupling, drawbar guides are available, see page 56.

### Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

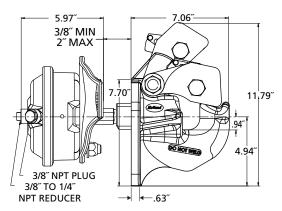
2.38" to 3" I.D. with 1.25" to 1.63" diameter section.

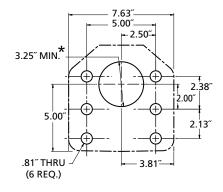
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH342.
- Also available PH410 Series with tethered lock pin. Replace "11" with "21" in model number.
- \* See definition on page 67

The Holland PH-410 complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

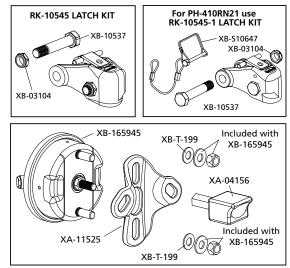
## **Mounting Dimensions**





\* Center hole not required if used without air chamber.

## **Replacement Parts**



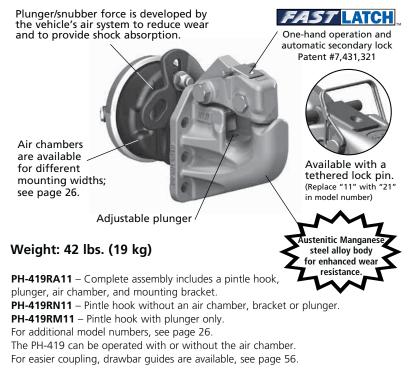


SAF-HOLLAND Group

#### PH-419

### Application

A rigid mount pintle hook designed for trailers and semitrailers used in doubles and triples operations. Used for off- and over-the-road applications. Air cushioned snubber is designed to minimize the gap between the pintle hook and the drawbar eye on vehicles with air systems.



## Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

#### **Drawbar Eye Dimensions**

3" I.D. with 1.25" to 1.63" diameter section.

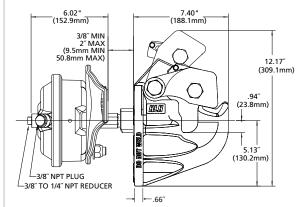
#### **Additional Information**

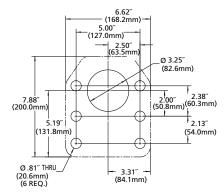
- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- Tested in accordance with SAE J847.
- For additional specification detail, refer to document number XL-PH10409.
- Also available PH419 Series with tethered lock pin. Replace "11" with "21" in model number.
- \* See definition on page 67

The Holland PH-419 complies with NOM-0350-SCT-2-2010 Safety Specifications and Test Methods.

Patented (US D687,747S) (US D687,748S)

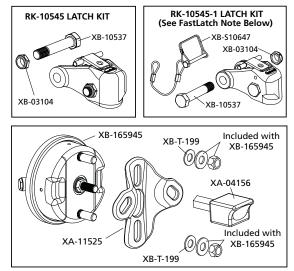
#### **Mounting Dimensions**





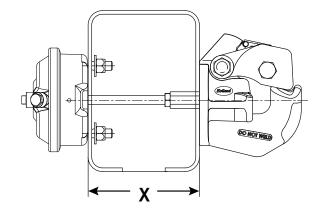
\* Center hole not required if used without air chamber.

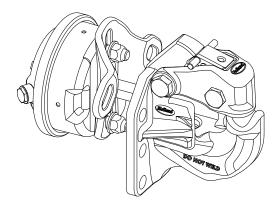
## **Replacement Parts**





## Air Chamber Assemblies and Mounting Kits



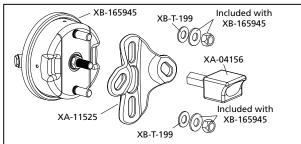


	SELECT "X" DIMENSION FOR MOUNTING	AIR CHAMBER ROD LENGTH	AIR CHAMBER/ PLUNGER ASSEMBLY P/N WHEN ORDERED SEPARATELY	PINTLE HOOK PART NUMBERS *****								
PINTLE HOOK ONLY				PH-210RN	PH-300-1	PH-300-R-1	PH-310RN	PH-400-1	PH-400-1-H	PH-410RN	PH-419RN	
PINTLE HOOK WITH PLUNGER ONLY				PH-210RM			PH-310RM			PH-410RM	PH-419RM	PH-550-1
PINTLE HOOK	.63″ - 2.50″	1.8″	XA-02608*	PH-210RA			PH-310RA	PH-400	РН-400-Н	PH-410RA	PH-419RA	
WITH COMPLETE	2.0″ - 12.0″	12.0″	XA-10198***	PH-210RF			PH-310RF			PH-410RF	PH-419RF	
AIR CHAMBER	.38″ - 2.25″	1.8″	XA-02608*		PH-300	PH-300-R						
ASSEMBLY	.50″ - 2.25″		XA-09862**									PH-550**

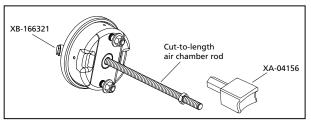
#### WHAT'S INCLUDED:

- \* Includes plunger, mounting bracket, and air chamber.
- \*\* For PH-550, includes bullet, mounting bracket, and air chamber (plunger is factory installed to the pintle hook).
- \*\*\* Includes plunger and air chamber with cut-to-length rod.

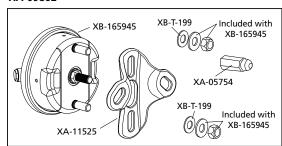
#### XA-02608



#### XA-10198



XA-09862







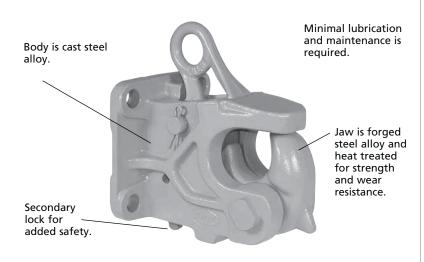




## СР-400-Н

### Application

A versatile rigid mount coupler used for trailers and equipment in overthe-road and off-road applications. Especially useful when frequent and automatic coupling is desired, and when the weight of the drawbar makes it impractical to lift. The latch automatically closes and locks upon coupling.



Weight: 26 lbs. (11.8 kg)

#### Capacities

7,500 lbs. (3,400 kg) Maximum Vertical Load 30,000 lbs. (13,610 kg) Maximum Gross Trailer Weight

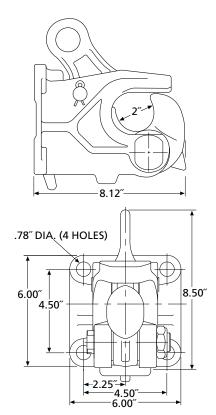
#### **Drawbar Eye Dimensions**

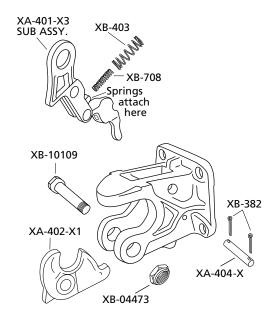
2.50" to 3" I.D. with 1.25" to 1.63" diameter section.

#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- For additional specification detail, refer to document number XL-PH233.
- \* See definition on page 67

## **Mounting Dimensions**



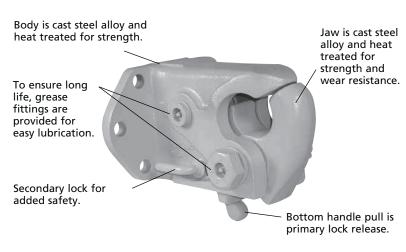




## CP-360

#### Application

A rigid mount coupler used for trailers and equipment in over-the-road and off-road applications. Especially useful when frequent and automatic coupling is desired, and when the weight of the drawbar makes it impractical to lift. The latch automatically closes and locks upon coupling.



Weight: 44 lbs. (20 kg)

#### Capacities

3,000 lbs. (1,360 kg) Maximum Vertical Load 52,000 lbs. (23,590 kg) Maximum Gross Trailer Weight

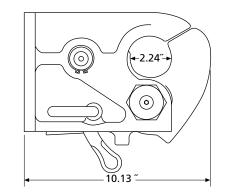
#### **Drawbar Eye Dimensions**

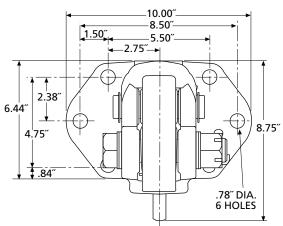
2.50" to 3" I.D. with 1.25" to 1.63" diameter section.

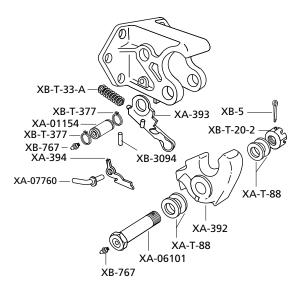
#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- For additional specification detail, refer to document number XL-PH231.
- \* See definition on page 67

## **Mounting Dimensions**









## CP-740 and CP-730

### Application

A very strong, specialized coupler used for trailers and equipment in over-the-road and off-road applications. Especially useful when frequent and automatic coupling is desired. The jaw automatically closes and locks when the drawbar eye is inserted.

## CP-740 Rigid Mount

Primary lock release ~ mechanism.

Secondary lock release mechanism automatically locks for added safety.

To ensure long life, grease fittings (3) are provided for easy lubrication.

Body is cast steel alloy and 'heat treated for strength and wear resistance.

Weight: 70 lbs. (32.7 kg)

### Capacities

20,000 lbs. (9,070 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

### **Drawbar Eye Dimensions**

3" I.D. with a 1.63" diameter section.

#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25% and use with a swivel-mount drawbar.
- For additional specification detail, refer to document number XL-PH268.
- \* See definition on page 67

#### **CP-730 Swivel Mount**

The CP-730 is an on- and off-road coupler featuring the CP-740 coupler with a lubricated, swivel mount housing and spring-loaded lock pin.

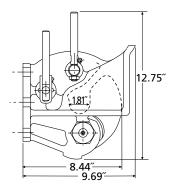
When the spring-loaded lock pin is engaged, the coupler remains rigid when coupling, or when towing a trailer equipped with a swivel-style drawbar. Simply disengage the lock pin to return the coupler to swivel mode.

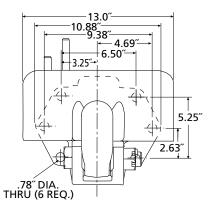
Please contact SAF-HOLLAND for more information.

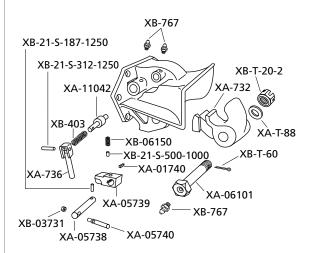
#### Hooded guide directs the drawbar into the jaw for easy coupling.

Jaw is forged steel alloy and heat treated for strength and wear resistance.

## **Mounting Dimensions (CP-740)**







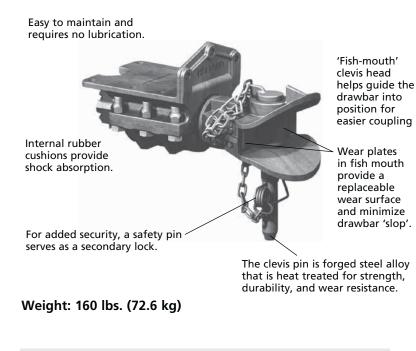


SAF-HOLLAND Group

## PH-990ST71 (Rubber Cushioned)

### Application

A special frame-mount, swivel style pin and clevis coupler featuring a "fish mouth" head and rubber cushions for shock absorption. Designed for extreme-duty in over-the-road and off-road applications.



#### Capacities

3,000 lbs. (1,360 kg) Maximum Vertical Load 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

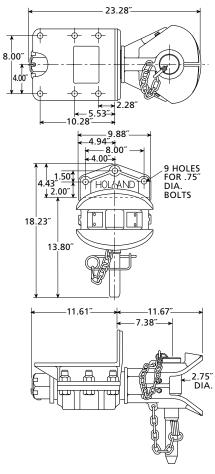
#### **Drawbar Eye Dimensions**

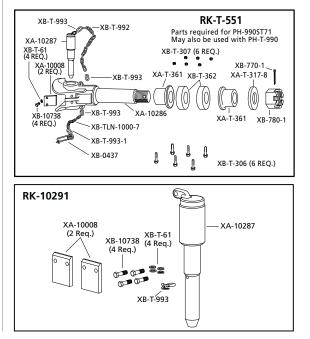
3" I.D. with a 1.63" diameter section.

#### **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25%. Not for use with a swivel-mount drawbar.
- For additional specification detail, refer to document number XL-PH219.
- \* See definition on page 67

### **Mounting Dimensions**



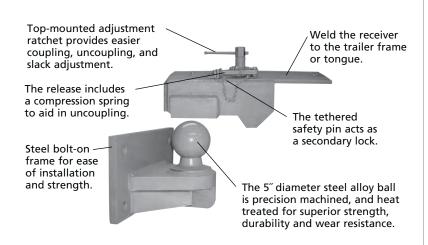




#### BH-50 (Includes Ball and Receiver Assemblies)

#### Application

This ball hitch is ideal for heavy-duty over-the-road applications where high articulation (up to 30°) in all directions is required, and in applications where the vehicle and trailer remain coupled. The BH-50 minimizes chucking.



Weight: 135 lbs. (61.2 kg)

#### Capacities

8,000 lbs. (3,630 kg) Maximum Vertical Load 80,000 lbs. (36,290 kg) Maximum Gross Trailer Weight

#### **Additional Information**

• For additional specification detail, refer to document number XL-PH254.

#### 5.0″ DIA 13.5 17.0" 4.12" 10.0 2 25 6.5 8.5 1.06" DIA 1.75° **4 MOUNTING HOLES** 6.0″ 3.0″ φ :5″ 7/16″ min 19.75″ TONGUE NOTE: A minimum of 35 linear STRUCTURE inches of weld of the size noted is required to develop sufficient hitch strength.

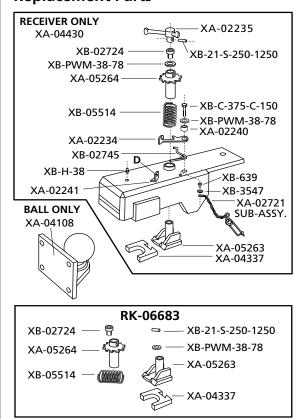
7/16" min . BOTH SIDES

**Mounting Dimensions** 

## Replacement Parts

7/16" min. WELD ACROSS

THE BOTTO M





# COUPLINGS INDUSTRIAL / GSE



- Couplers
- E-Hitch
- Lunettes



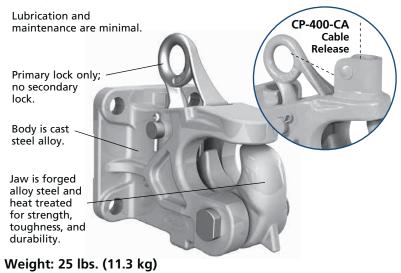


## CP-400-GSE and CP-400-CA

### Application

Strong rigid mount couplers that are designed for industrial material handling and ground support applications. The CP-400-GSE and CP-400-CA are useful where coupling is frequent, and quick and easy coupling release is desired. The latch automatically closes and locks upon coupling.

The CP400-CA features an integral roller which accommodates a cable release system to open the coupler from the driver's position.



#### Capacities

7,500 lbs. (3,400 kg) Maximum Vertical Load 30,000 lbs. (13,610 kg) Maximum Drawbar Pull

**IMPORTANT:** There is no secondary lock mechanism. This coupler is not designed for overthe-road applications.

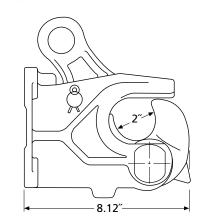
### **Drawbar Eye Dimensions**

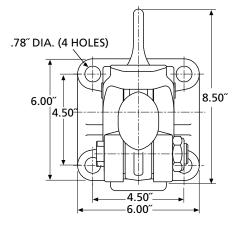
2.50" to 3" I.D. with 1.25" to 1.63" diameter section.

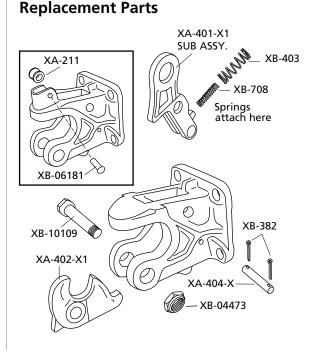
#### **Additional Information**

• For more product specific mounting information and operating instructions, refer to SAF-HOLLAND document number XL-PH348 or XL-PH232.

## **Mounting Dimensions**







XL-PH10397SG-en-US Rev D 04-2014 Amendments and errors reserved. © SAF-HOLLAND, Inc.



## XA-T-150-AF Bolt-On and CP-T-150-S02986 Weld-On

## Application

Automatic rigid mount coupler designed for a variety of industrial material handling applications. Useful in instances where coupling is frequent and quick coupling is desired. The latch automatically closes and locks upon coupling.

Available without pre-drilled mounting holes for weld-on installation. Order CP-T-150-S02986.



Jaw remains open upon lock release and automatically closes and locks when drawbar is inserted.

Weight: 15 lbs. (6.8 kg)

## Capacities for both Coupler and Coupler Ring

50 lbs. (23 kg) Maximum Vertical Load 15,000 lbs. (6,800 kg) Maximum Drawbar Pull

**IMPORTANT:** There is no secondary lock mechanism. This coupler is not designed for over-theroad applications.

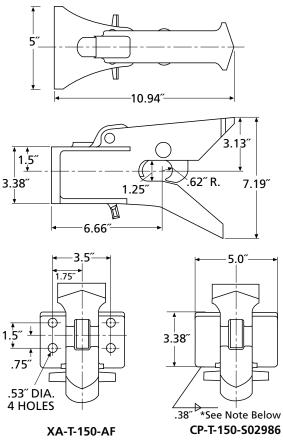
## **Drawbar Eye Dimensions**

Maximum 1" diameter cross-section.

## **Additional Information**

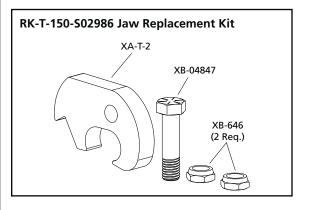
• For more product specific mounting information and operating instructions, refer to SAF-HOLLAND document number XL-PH235.

## **Mounting Dimensions**



**NOTE:** Maximum of 16.76 linear inches of .38" fillet weld required to develop rated capacity.

## **Replacement Parts**





# eHitch models ен-3050

- 30,000 lb. (13,610 kg) or 50,000 lb. (22,680 kg) Maximum Drawbar Pull, depending on mounting fasteners
- 500 lb. (227 kg) Maximum Vertical Load
- Weight: 21.5 lbs. (9.8 kg)

#### **Drawbar Eye Dimensions**

 $2.25^{\prime\prime}\,(57mm)$  to  $3.0^{\prime\prime}\,(76mm)$  I.D. with maximum  $1.75^{\prime\prime}\,(44mm)$  diameter section.

## FLEX-MOUNT BOLT-ON FLANGE

For original equipment installations or retro-fit / replacement of existing couplings.

The unique flex-mount bolt pattern is compatible with:

- Obsolete HOLLAND E-Hitch models EH-20 and EH-40
- HOLLAND pintle hook mounting patterns, including PH-10RP, PH-T-60-AOL-8, PH-30RP, BH-200RN and BH-50mmRN

# **EH-HD**

- 50,000 lb. (22,680 kg) Maximum Drawbar Pull
- 1,000 lb. (454 kg) Maximum Vertical Load
- Weight: 27 lbs. (12.2kg)

#### **Drawbar Eye Dimensions**

2.25" (57mm) to 3.0" (76mm) I.D. with maximum 1.75" (44mm) diameter section.

## UNIVERSAL BOLT-ON FLANGE

For original equipment installations or retro-fit / replacement of existing couplings.

Large mounting flange accommodates a broad range of fleet or OEM specified mounting patterns including SAE and metric dimensioning.

- The user's required mounting pattern, fastener sizes, and rated capacities must be reviewed and approved by SAF-HOLLAND
- Bolt holes are drilled to specification by SAF-HOLLAND
- Standard mounting patterns or custom mounting patterns are also available. Contact SAF-HOLLAND for information.

## WELD-ON FLANGE

For original equipment installations or retro-fit / replacement of existing couplings.

Full perimeter weld required for installation

• Bolt holes or holes for plug welding are not permitted









# **eHitch** FEATURES

## **AUTO-LOCK PIN**

- Available option for EH-3050 and EH-HD models
- Locks automatically upon closing; then unlocks with a 1/8-turn of the handle when opening
- Auto-lock pins and non-lock pins are interchangeable between the EH-3050 (2014 and later) and EH-HD models
- Simple and efficient lock design the keyway is cast into the pin and the key is cast into the frame

OPTIONAL AUTO-LOCK PIN

NEW

## **IMPACT PROTECTION**



## DURABLE

- Cast carbon steel alloy construction including frame, pin and handle
- Proprietary, precision formed springs are tested to over 1 million compression cycles
- Pins are heat-treated and through-hardened for optimum wear resistance

## **CORROSION PROTECTION**

- Frames receive a 6-stage phosphate pre-treatment prior to an epoxy power coat finish. Standard colors are safety yellow or white. Red is optionally available.
- Pins, springs and handles receive a thermal diffusion zinc coating from a dry, chromate free coating process. This process coats both the outer and inner surfaces of the pin.
- Pins are open on the bottom so that water, ice and debris does not accumulate in the pin.

## HOLD-OPEN FEATURE

A standard feature for all non-lock and auto-lock pins. When the pin is raised to its full open position, a 1/8-turn of the handle will engage the hold-open position of the key / keyway.

## **INTERCHANGEABLE HANDLE SETTINGS**

All EH models are shipped with handles mounted in the folddown setting. To change to the other setting, simply remove the handle, turn 180°, and reinstall.





**FOLD-DOWN SETTING** Allows the handle to fold down towards the rear of the frame.

**RIGID SETTING** The handle remains rigid and will not fold.

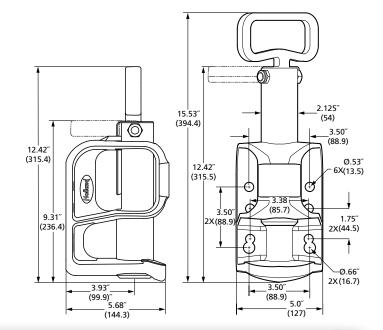


## EH-3050 Flex-Mount Bolt-On Flange



OVERALL	DIMENSIONS

COMPLETE EH	-3050 ASSEMBLY PART NUMBERS							
With Standard Non-Lock Pin								
EH-3050-13	Safety Yellow (Standard Color)							
EH-3050-14	White (Standard Color)							
EH-3050-17	Red (Optional Color)							
With Optional	Auto-Lock Pin							
EH-3050AL-13	Safety Yellow (Standard Color)							
EH-3050AL-14	White (Standard Color)							
EH-3050AL-17	Red (Optional Color)							





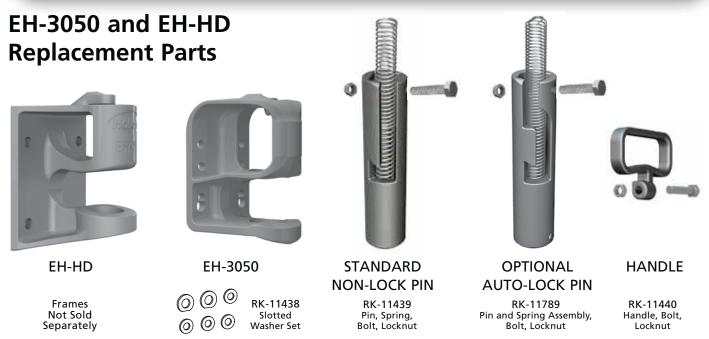
VARIABLE FOUR (4) BOLT MOUNTING PATTERN

Use only Grade 8 bolts.

Two 1/2" bolts are required for all installations in either the top or middle rows.

Two bolts are required in the bottom row.

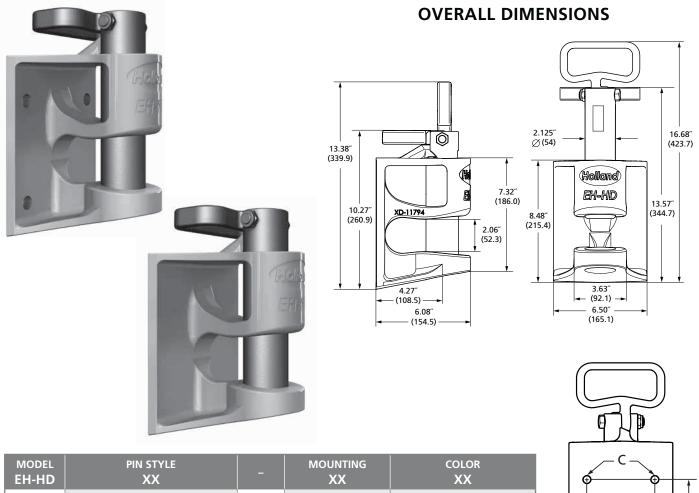
For 30,000 lb. (13,610 kg) MDBP installation, use upper slot sized for 1/2" bolts. For 50,000 lb. (22,680 kg) MDBP installation, use lower slot sized for 5/8" bolts.







## **EH-HD Universal Bolt-On Flange and Weld-On Flange**



EH-HD	XX	XX	XX
	'Leave Blank' for standard Non-Lock Pin	See Mounting	13 - Safety Yellow (standard)
		Pattern Codes	14 - White (standard)
	Add 'AL' for optional Auto-Lock	Below	17 - Red (optional)



EH-HDAL-0013 = EH-HD Model with optional Auto-Lock Pin (AL), Weld-On Mounting (-00), Safety Yellow Color (13)

MOUNTIN	G PATTERN CODES	RATED CAPACITIES					
WELD-ON	CODE	MAXIMUM DRAWBAR PULL	MAXIMUM VERTICAL LOAD				
00	Full perimeter weld (se	e EH-HD Owner's Manu	al XL-PH20007UM for w	velding specification)	50,000 lbs. (22,680 kg)	1,000 lbs. (454 kg)	
BOLT-ON	DIMEN	ISIONS	BOLT	SIZE			
CODES*	'A'	'B'	'C'	'D'			
01	1.75″ (44.5mm)	3.38″ (85.7mm)	.50″ (12.7mm)	.50″ (12.7mm)	30,000 lbs. (13,608 kg)	1,000 lbs. (454 kg)	
02	3.50″ (88.9mm)	3.50″ (88.9mm)	.50″ (12.7mm)	.50″ (12.7mm)	30,000 lbs. (13,608 kg)	1,000 lbs. (454 kg)	
03	3.50″ (88.9mm)	3.50″ (88.9mm)	.50″ (12.7mm)	.63″ (15.9mm)	50,000 lbs. (22,680 kg)	1,000 lbs. (454 kg)	
04	4.50″ (114.3m)	4.50″ (114.3mm)	.75″ (19.0mm)	.75″ (19.0mm)	50,000 lbs. (22,680 kg)	1,000 lbs. (454 kg)	
05	4.75″ (120.7mm)	4.75″ (120.7mm)	.63″ (15.9mm)	.63″ (15.9mm)	50,000 lbs. (22,680 kg)	1,000 lbs. (454 kg)	

\* Large mounting flange is designed to accommodate a broad range of fleet or OEM speficied mounting patterns including SAE and metric dimensioning. Contact SAF-HOLLAND for more information regarding currently available patterns or for custom fleet/OEM requested mounting patterns. Α

D

В



## DB-010EJ1 and DB-020FK1

- Forged, one-piece steel alloy lunettes
- Non-hardened/non-painted for weldability
- Intended for industrial truck and GSE applications
- Tested in accordance with SAE J847

#### DB-010EJ1



Weld onto 2"x 4" (11 gauge) structural tubing

DB-020FK1



Forged steel universal weld-on lunette

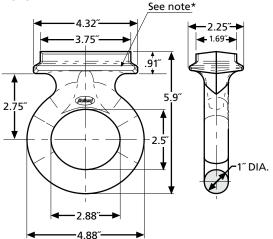
Rigid Tongue Tra	ilers		Hinged Tongue Trailers					
			500 lb. Maximu	im Vertical Load	We	Weight		
	Capacities	lb.	lb.	kg	lb.	kg		
DB-010EJ1 2.88″ (73.2mm) Eye	GTW VERTICAL	10,000 2,000	4,536 907	20,000 500	9,072 227	15	6.8	
<b>DB-020FK1</b> 3″ (76.2mm) Eye	GTW VERTICAL	20,000 4,000	9,072 1,814	40,000 500	18,144 227	22	10	

## **Additional Information**

• For additional specifications, refer to document XL-DB124.

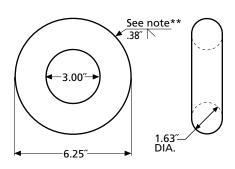
## **Mounting Dimensions**

#### DB-010EJ1



\*NOTE: A minimum of 12<sup>"</sup> linear inches of .38<sup>"</sup> weld on 2<sup>"</sup>x 4<sup>"</sup> (11 gauge) structural tubing required to obtain ratings.

#### DB-020FK1



\*\*NOTE: 8.5<sup>°</sup> of linear weld .38<sup>°</sup> bevel groove weld (3<sup>°</sup>x 1.25<sup>°</sup> bar used) required to obtain ratings.



# DRAWBAR EYES & HINGE ASSEMBLY



- Compatibility Chart
- Rigid Mount Bolt-On/Weld-On
- Air Cushioned
- Swivel Mount
- Drawbar Hinge Assembly



## Drawbar Eye Compatibilty



			NON-ROA IND/GSE USE										
			R	R	R	R	R	R	R	R	R	R	R
DRAWBAR NUMB	BER		DB-010EJ1	DB-020FK1	DB-1250-3	DB-1228-1	DB-1238	DB-030DQ1	DB-1235-1	DB-1235-3	DB-040DQ1	DB-1245-1	DB-1249-49
Max Vertical Load	k		2,000	4,000	3,000	4,000	4,500	6,000	7,000	7,000	8,000	8,000	9,000
GTW			10,000	20,000	15,000	20,000	22,000	30,000	35,000	35,000	40,000	40,000	45,000
GTW w/500 lbs. V	'ertio	al	20,000	40,000	50,000	60,000	70,000	38,000	90,000	90,000	60,000	90,000	85,000
Eye I.D. Diameter			2.5″	3″	2.5″	2.5″	3″	2.5″	3″	3″	2.5″	2.38″	3″
PINTLE HOOK MOD	DEL	MAX GTV	v										
PH-10RP	R	10,000	X	X	X	X	Х	X	Х	Х	Х	Х	X
BH-200RN	R	20,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
BH-50mmRN	R	20,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
PH-T-60-AOS-L-8	S	18,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
PH-T-60-AOL-8	R	30,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
PH-30RP	R	30,000	Х	Х	Х	Х	X	X	Х	Х	Х	Х	Х
PH-30SA	S	30,000	X	Х	Х	Х	Х	X	Х	Х	Х	Х	Х
PH-30SB	S	30,000	Х	Х	Х	X	X	X	Х	Х	Х	Х	Х
PH-300 / 300-R	R	72,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
PH-210	R	90,000	X	Х	X	X	X	X	Х	Х	Х	Х	Х
PH-310	R	100,000	X	X	X	X	Х	X	Х	Х	Х	Х	Х
PH-400 / 400-H	R	100,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
PH-410	R	100,000	X	Х	X	Х	Х	X	Х	Х	Х	Х	Х
PH-419	R	100,000	0	Х	0	0	Х	0	Х	Х	0	0	Х
PH-550	R	100,000	X	X	X	Х	Х	X	Х	Х	Х	Х	Х
PH-760	S	49,000	0	0	0	0	Х	0	Х	Х	0	0	Х
PH-775	S	100,000	0	0	0	0	X	0	Х	Х	0	0	Х
COUPLER MODEL													
СР-400-Н	R	30,000	Х	Х	X	Х	Х	X	Х	Х	Х	Х	Х
CP-360	R	52,000	Х	Х	Х	Х	Х	Х	Х	Х	Х	0	Х
CP-730	S	100,000	0	0	0	0	0	0	Х	Х	0	0	Х
CP-740	R	100,000	0	0	0	0	0	0	Х	Х	0	0	Х
PH-990ST71	S	100,000	0	0	0	0	0	0	Х	Х	0	0	Х
INDUSTRIAL / AV	IATIO	ON GROU	ND SUPPO		MENT (No	n-Road)							
CP-400-GSE / CA	R	30,000	Х	Х	X	X	X	X	Х	Х	X	Х	X
EH-3050	R	50,000	X	X	Х	Х	х	Х	Х	Х	Х	Х	Х
EH-HD	R	50,000		X	Х	X	Х	Х	Х	Х	Х	Х	Х
R = RIGID	х	= COMPA	TIBLE										

S = SWIVEL O = NOT COMPATIBLE

This information reflects only the dimensional compatibility between HOLLAND lunettes (eyes) and HOLLAND pintle hook horns, coupler jaws and clevis pins.

This information is not an assurance of operational or application compatibility between coupling products. Compatibility of the complete 'coupling system' requires additional information.

Please go to the Reference Sections of this catalog (page 61) for helpful information, including:

- Safety Information
- Coupling System Selection
- Operating Conditions
- Mounting Information





	S	S	R	S	S				R	R	R	R
DB-045BS1	DB-045BW1	DB-610-30	DB-060FQ1	DB-1407-S	DB-1407-SE	DB-1407-L-1	DB-1407-S-1	DB-1407-SE-1	DB-1400	DB-1400AC	DB-1422	DB-100FQ1
9,000	9,000	9,000	15,000	500	500	16,000	16,000	16,000	18,000	18,000	18,000	20,000
45,000	45,000	45,000	60,000	40,000	34,000	85,000	85,000	85,000	90,000	90,000	90,000	100,000
85,000	85,000	85,000	90,000	40,000	34,000	120,000	120,000	120,000	120,000	120,000	120,000	125,000
2.38″	2.38″	3″	3″	2.38″	2.38″	2.38″	2.38″	2.38″	2.38″	2.38″	2.38″	3″
PINTLE HO	OK MODEL	MAX GTV	v									
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	0	0	Х	0	0	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	0	0	Х	0	0	Х	Х	Х	Х	Х	Х	Х
X	0	0	Х	0	0	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
0	0	Х	Х	0	0	0	0	0	0	0	0	Х
X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
0	0	0	Х	0	0	0	0	0	0	0	0	Х
0	0	0	Х	0	0	0	0	0	0	0	0	Х
COUPLER	MODEL											
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
0	0	Х	Х	0	0	0	0	0	0	0	0	Х
0	0	Х	0	0	0	0	0	0	0	0	0	0
0	0	Х	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0
INDUSTRI	AL / AVIAT	ION GROU	ND SUPPOI	RT EQUIPM	IENT (Non-	Road)						
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
Х	Х	Х	х	х	Х	Х	Х	х	Х	Х	Х	Х
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

R = RIGID X = COMPATIBLE

S = SWIVEL O = NOT COMPATIBLE

This information reflects only the dimensional compatibility between HOLLAND lunettes (eyes) and HOLLAND pintle hook horns, coupler jaws and clevis pins.

This information is not an assurance of operational or application compatibility between coupling products. Compatibility of the complete 'coupling system' requires additional information.

Please go to the Reference Sections of this catalog (page 61) for helpful information, including:

- Safety Information
- Coupling System Selection
- Operating Conditions
- Mounting Information



## DB-1250-3

- Forged, one-piece steel alloy drawbar
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847

#### DB-1250-3



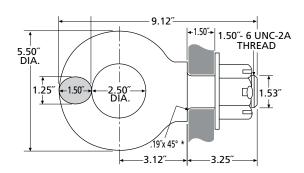
<b>Rigid Tongue Tra</b>	ilers		Hinged Tongue Trailers				
			500 lb. Max.	Vertical Load	Weight		
	Capacities	lb.	kg	lb.	kg	lb.	kg
<b>DB-1250-3</b> 2.5″ (63.5mm) Eye	GTW VERTICAL	15,000 3,000	6,804 1,361	50,000 500	22,680 227	9	4

## **Additional Information**

- Not recommended for swivel mount applications.
- When mounted, high clamp force is required to provide rated capacities.
- For off-road\* applications, reduce published capacities by 25% and use with swivel-mount coupling.
- For additional specifications, refer to document XL-DB104.
- \* See definition on page 67

## **Mounting Dimensions**

DB-1250-3





## DB-040DQ1, DB-060FQ1 and DB-100FQ1

- Forged, one-piece steel alloy drawbar
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847

#### **DB-040DQ1**



**DB-060FQ1 DB-100FQ1** 

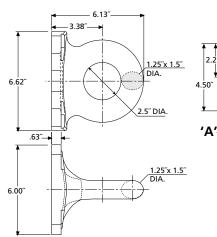


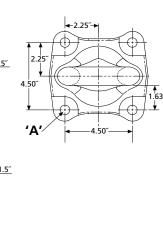
<b>Rigid Tongue Tr</b>	ailers			Hinged Tongue Trailers						
				500 lb. Max.	Vertical Load	Dimension	Grade 8	Weight		
	Capacities	lb.	kg	lb.	kg	<b>'A'</b>	Fastener Size	lb.	kg	
<b>DB-040DQ1</b> 2.5″ (63.3mm) Eye	GTW VERTICAL	40,000 8,000	18,144 3,629	60,000 500	27,216 227	0.656″	5/8″	14	6.4	
<b>DB-060FQ1</b> 3″ (76.2mm) Eye	GTW VERTICAL	60,000 15,000	27,216 6,804	90,000 500	40,824 227	0.780″	3/4″	19	8.6	
<b>DB-100FQ1</b> 3″ (76.2mm) Eye	GTW VERTICAL	100,000 20,000	45,360 9,072	125,000 500	56,700 227	0.910	7/8″	19	8.6	

## **Additional Information**

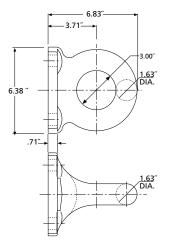
- IMPORTANT DO NOT WELD Not designed for welded installation.
- Use only new Grade 8 bolts and Grade C locknuts
- For off-road\* applications, reduce published capacities by 25% and use with swivel-mount coupling.
- For additional specifications, refer to documents XL-DB126 and XL-DB125.
- \* See definition on page 67

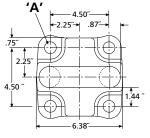
## **Mounting Dimensions** DB-040DQ1





#### DB-060FQ1 & DB100FQ1







## DB-1228-1, DB-1238, DB-1245-1, DB-1235-1 & DB-1235-3

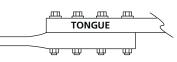
- Forged, one-piece steel alloy drawbars
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance.
- Tested in accordance with SAE J847.



## **Rigid Tongue Trailers**

SAF-HOLLAND testing confirms that the type of drawbar mount for a rigid tongue trailer can affect the vertical load capacity of the tongue/drawbar assembly due to the bolt loads associated with the particular mounting type (reference chart below).





#### **Under-Tongue Mount** Vertical rating may be increased by

50% from over-tongue mount.

#### **Hinged Tongue Trailers**

When used in hinged tongue trailer applications where maximum vertical load cannot exceed 500 lbs. (227 kg).

Hinged tongue capacities are not affected by over/under-tongue mounting.

<b>Rigid Tongue</b>	Trailers						Hinged Tongue Trailers			
	Capacities	lb.	kg		lb.	kg		lb.	kg	
<b>DB-1228-1</b>	GTW	20,000	9,072	GTW	20,000	9,072	GTW	60,000	27,216	
2.5″ ID (63.5mm) Eye	VERTICAL	4,000	1,814	VERTICAL	6,000	2,722	VERTICAL	500	227	
<b>DB-1238</b>	GTW	22,000	9,979	GTW	22,000	9,979	GTW	70,000	31,752	
3″ ID (76.2mm) Eye	VERTICAL	4,500	2,041	VERTICAL	6,750	3,062	VERTICAL	500	227	
<b>DB-1245-1</b>	GTW	40,000	18,144	GTW	40,000	18,144	GTW	90,000	40,824	
2.38 <sup>~</sup> ID (60.5 mm) Eye	VERTICAL	8,000	3,629	VERTICAL	12,000	5,433	VERTICAL	500	227	
<b>DB-1235-3</b>	GTW	35,000	15,876	GTW	35,000	15,875	GTW	90,000	40,824	
3″ ID (76.2mm) Eye	VERTICAL	7,000	3,175	VERTICAL	10,500	4,763	VERTICAL	500	227	
<b>DB-1235-1</b>	GTW	35,000	15,876	GTW	35,000	15,876	GTW	90,000	40,824	
3″ ID (76.2mm) Eye	VERTICAL	7,000	3,175	VERTICAL	10,500	4,763	VERTICAL	500	227	

## Additional Information

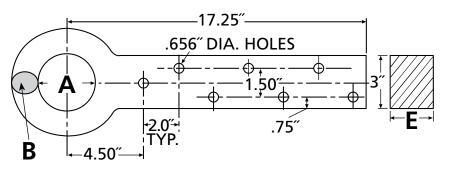
- SAF-HOLLAND recommends that all bolt holes be used.
- Use only Grade 8 bolts and Grade C locknuts.
- **IMPORTANT DO NOT WELD** Not designed for welded installation.
- For off-road\* applications, reduce published capacities by 25% and use with swivel-mount coupling.
- For additional specifications, refer to document XL-DB101.

\* See definition on page 67



## **Mounting Dimensions**

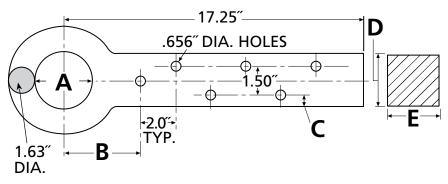
DB-1228-1 **DB-1238** 



		Dimensions		Weight			
	А	В	E	lb.	kg		
DB-1228-1	2.50″	1.25″ x 1.50″ Oval	1.25	20	9.1		
DB-1238	3.0″	1.63″ Round	1.62″	26	11.8		

## **Mounting Dimensions**

DB-1245-1 DB-1235-1 DB-1235-3

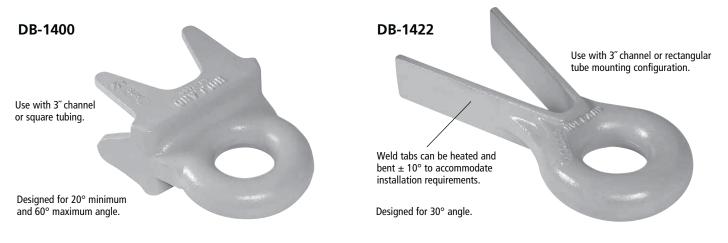


			Weight				
	Α	lb.	kg				
DB-1245-1	2.38″	6.0″	0.75″	3.0″	3.0″	41	18.6
DB-1235-3	3.0″	6.5″	0.75″	3.0″	3.0″	41	18.6
DB-1235-1	3.0″	6.0″	0.82″	3.12″	3.12″	42	19.1



## DB-1400 and DB-1422

- Forged, one-piece steel alloy drawbar
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847

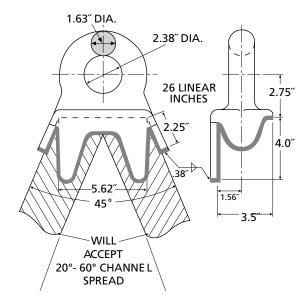


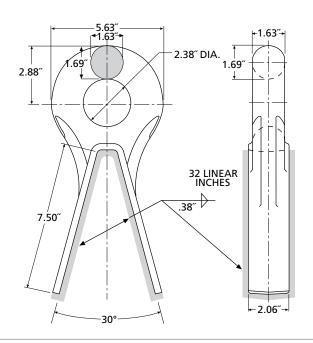
Rigid Tongue Trailers				Hinged Tongue Trailers					
			500 lb. Max.	Vertical Load	We	ight			
	Capacities	lb.	kg	lb.	kg	lb.	kg		
<b>DB-1400</b> 2.38″ (60.5mm) Eye	GTW VERTICAL	90,000 18,000	40,824 8,165	120,000 500	54,432 227	14	6.4		
<b>DB-1422</b> 2.38″ (60.5mm) Eye	GTW VERTICAL	90,000 18,000	40,824 8,165	120,000 500	54,432 227	11	5		

#### **Additional Information**

- For off-road\* applications, reduce the published capacities by 25% and use with a swivel-mount coupling.
- For additional specifications, refer to documents XL-DB113 and XL-DB116.
- \* See definition on page 67

## **Mounting Dimensions**

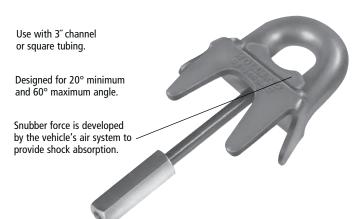




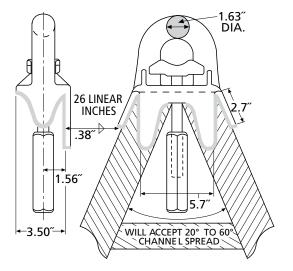


## DB-1400AC Series: DB-1400AC-1, DB-1400AC-2, DB-1400AC-3, DB-1400AC-4

- Forged, one-piece steel alloy drawbar
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847



## **Mounting Dimensions**

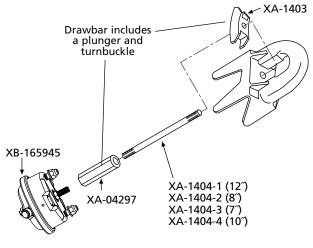


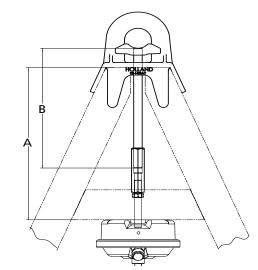
Rigid Tongue Trailers				Hinged Tongue Trailers				
			500 lb. Max. Vertical Load Weig			eight		
Capacities lb. kg		lb.	kg	lb.	kg			
<b>DB-1400AC</b> 2.38″ (60.5mm) Eye	GTW VERTICAL	90,000 18,000	40,824 8,165	120,000 500	54,432 227	14	6.4	

## **Additional Information**

- For off-road\* applications, reduce the published capacities by 25% and use with a swivel-mount coupling.
- For additional specifications, refer to document XL-DB114.
- \* See deefinition on page 67

## **Replacement Parts**





**A** = Distance required to mount air chamber **B** = Rod length

MODEL*	DIM "A"	DIM "B"
DB-1400AC-1	15.25″	12.00″
DB-1400AC-2	11.25″	8.00″
DB-1400AC-3	10.25″	7.00″
DB-1400AC-4	13.25″	10.00″

\*Air cylinder is NOT included; order separately.



## DB-1407

- Forged, one-piece steel alloy drawbar
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847

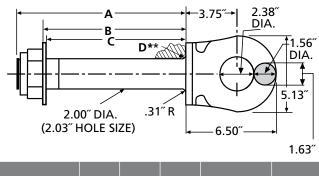


Rigid Tongue Trailers				Hinged Tongue Trailers			
			500 lb. Max. Vertical Load				
Capacities Ib.		kg		lb.	kg		
DB-1407-L-1/-S-1/-SE-1	GTW	85,000	38,556	GTW	120,000	54,432	
2.38″ (60.5mm) Eye	VERTICAL	16,000	7,258	VERTICAL	500	227	

## **Additional Information**

- For off-road\* applications, reduce the published capacities by 25% and use with a rigid-mount coupling.
- For additional specifications, refer to document XL-DB117.
- \* See definition on page 67

## **Mounting Dimensions**

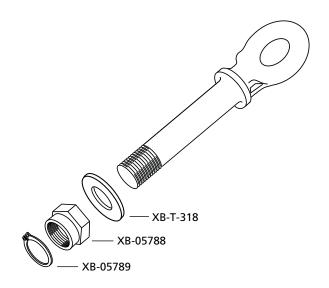


MODEL NO.	А	В	с	**CHAMFER D	WE Ib.	lGHT kg
DB-1407-S-1*	11.62″	9.4″	9.3″	.38″ x 45°	24	10.9
DB-1407-L-1*	12.25″	10.1″	9.9″	.38″ x 45°	25	11.3
DB-1407-SE-1*	13.13″	10.9″	10.8″	.38″ x 45°	26	11.8

\* Includes drawbar washer, nut and retaining ring.

\*\* The mounting surface must have adequate chamfer, as shown above, so that the drawbar mounts flush with the mounting surface.

## **Replacement Parts**





## DB-1407-SE and DB-1407-S Weld-On Assemblies

- Steel housing features replaceable rubber bushings
- Forged, one-piece steel alloy drawbar
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847



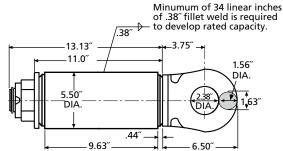
Hinged Tongue Trailers						
	500 lb. Max.	Vertical Load	Wei	ight		
	Capacities	lb.	kg	lb.	kg	
<b>DB-1407-SE</b> 2.38″ (60.5mm) Eye	GTW VERTICAL	34,000 500	15,422 227	50	22.6	
<b>DB-1407-S</b> 2.38 <sup>″</sup> (60.5mm) Eye	GTW VERTICAL	40,000 500	18,144 227	45	20.4	

### Additional Information

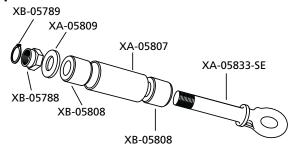
- Rubber cushioned housings are recommended for hinged tongue trailer applications only.
- For off-road\* applications, reduce the published capacities by 25% and use with a swivel-mount coupling.
- For additional specifications, refer to documents XL-DB119 and 118.
- \* See definition on page 67

## **Mounting Dimensions**

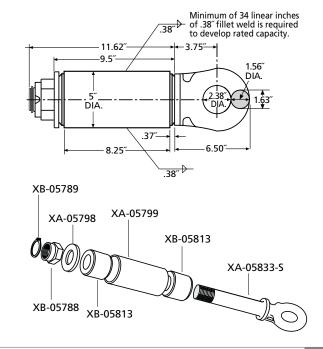
#### DB-1407-SE



#### **Replacement Parts**



DB-1407-S





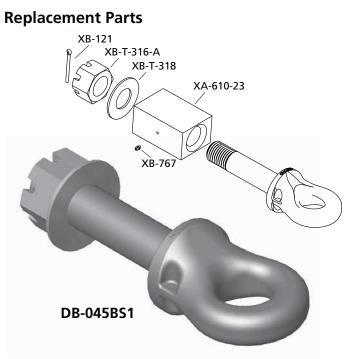
## DB-045BW1 Weld-On Assembly

- Steel block housing features close dimensional tolerances
- Features grease zerk for easy lubrication

## DB-045BS1 Bolt-On

- Forged, one-piece steel alloy drawbar
- Heat treated for strength
- I.D. of eye is induction hardened for wear resistance
- Tested in accordance with SAE J847



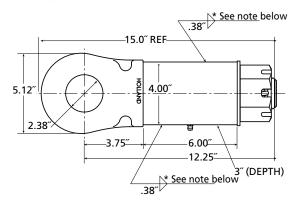


	Rigid Tongue Trailers					Trailer	5
	500 lb. Max	k. Vert. Load	Wei	ight			
	Capacities	lb.	kg	lb.	kg	lb.	kg
DB-045BW1 Assembly 2.38 <sup>"</sup> (60.5mm) Eye	GTW VERTICAL	45,000 9,000	20,412 4,082	85,000 500	38,556 227	38	17.2
DB-045BS1 Drawbar 2.38″ (60.5mm) Eye	GTW VERTICAL	45,000 9,000	20,412 4,082	85,000 500	38,556 227	23	10.4

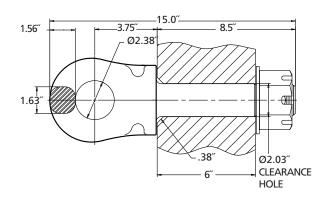
#### **Additional Information**

- For off-road\* applications, reduce the published capacities by 25% and use with a rigid-mount coupling.
- For additional specifications, refer to document XL-DB131 or XL-DB132.
- \* See definition on page 67

#### **Mounting Dimensions**



**\*NOTE:** Minimum of 24 linear inches of .38<sup>"</sup> fillet weld required to develop rated capacity.



NOTE: The mounting surface must have an adequate chamfer, as shown above, so that the drawbar mounts flush with the mounting surface.



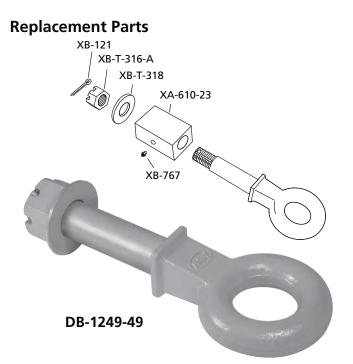
## DB-610-30 Weld-On Assembly

- Steel block housing features close dimensional tolerances
- Features grease zerk for easy lubrication

## DB-1249-49 Bolt-On

- Forged, one-piece steel alloy drawbar •
- Heat treated for strength •
- I.D. of eye is induction hardened for wear resistance ٠
- Tested in accordance with SAE J847



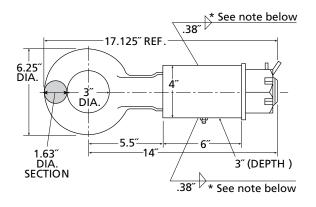


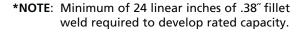
Rigid Tongue Trailers					l Tongue	Trailer	5
					. Vert. Load	Wei	ight
	Capacities	lb.	kg	lb.	kg	lb.	kg
<b>DB-610-30 Assembly</b> 3″ (76.2mm) Eye	GTW VERTICAL	45,000 9,000	20,412 4,082	85,000 500	38,556 227	36	16.3
<b>DB-1249-49 Drawbar</b> 3‴ (76.2mm) Eye	GTW VERTICAL	45,000 9,000	20,412 4,082	85,000 500	38,556 227	24	10.9

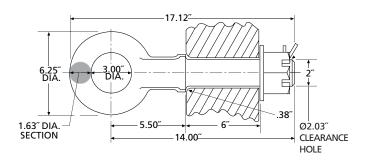
#### **Additional Information**

- For off-road\* applications, reduce the published capacities by 25% and use with a rigid-mount coupling.
- For additional specifications, refer to document XL-DB109 or XL-DB106.
- \* See definition on page 67

#### **Mounting Dimensions**







NOTE: The mounting surface must have an adequate chamfer, as shown above, so that the drawbar mounts flush with the mounting surface.



## Drawbar Hinge Bracket / Frame Bracket / Equalizer Bushing Assembly

Carbon steel alloy castings.



Symmetrical design allows use in either right-hand or left-hand positions.

Capacity (Pair) 100,000 lbs. (45,360 kg) Maximum Gross Trailer Weight

Complete Assembly Weight (pair): 70.4 lbs. (31.9 kg)

## XD-5315 Hinge Bracket

#### Accepts

3" (76mm) square tubing or standard channel 3" x 4" (76mm x 102mm) rectanglar tubing or standard channel

#### Weight

15.7 lbs. (7.1 kg)

## XD-5275 Frame Bracket

#### Accepts

4" (102mm) square or rectangular tubing or standard channel

Weight 7.5 lbs. (3.4 kg)

## **RK-1024 Equalizer Bushing Assembly**

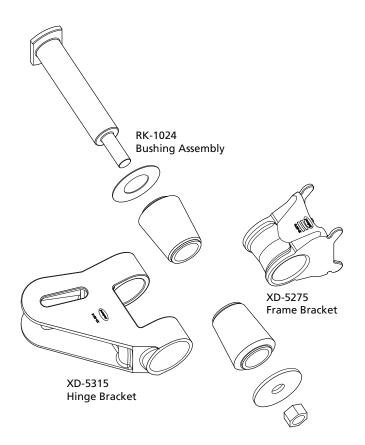
#### Bushings Rubber

Weight

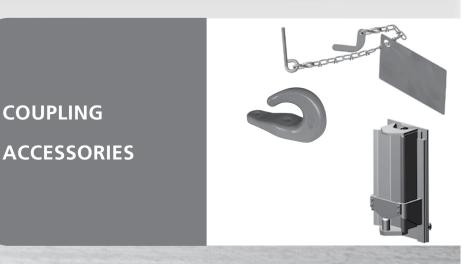
12 lbs. (5.4 kg)

## **Additional Information**

- For off-road\* applications, reduce the above maximum capacities by 25%.
- \* See definition on page 67







- Drawbar Guides
- Pintle Hook Wear Gages
- Plunger Adjustment Gages
- Tow Hooks
- Dolly Spotter



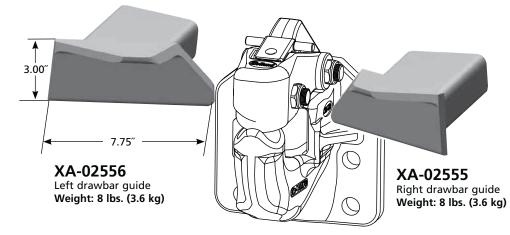


## Drawbar Guides: XA-02556 (left) and XA-02555 (right)

## Application

Used in conjunction with PH-210, PH-300(R), PH-310, PH-400(H), PH-410, PH-419 and PH-550 Series pintle hooks to simplify the coupling procedure by guiding the drawbar into the pintle hook throat.

For installation instructions, refer to document number XL-PH353.



## TH-10050-3 and TH-10050-5

## Application

Super strong and tough, these tow hooks are designed to be used in pairs for tow cable or chain attachment. The tow hooks are designed for emergency towing only. Forges steel alloy tow hooks are heat treated and angled configuration.

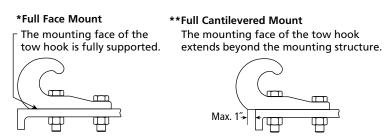


#### TH-10050-3L (left) and -3R (right) Use (2) 3/4" Grade 8 bolts

#### TH-10050-5L (left) and -5R (right) Use (2) 20mm Grade 8 bolts

Full Face Mount\* rating: 45,000 lbs. (20,410 kg) Full Cantilevered Mount\*\* rating: 33,000 lbs. (14,970 kg)

#### Weight: 4.6 lbs. (2.1 kg) each

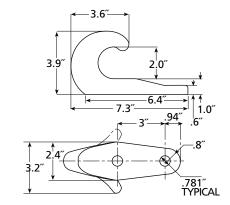


## **Additional Information**

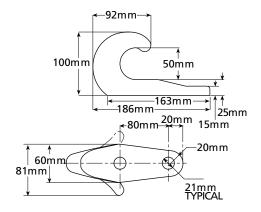
• For more product specific mounting information and operating instructions, refer to document number XL-PH-310.

## **Mounting Dimensions**

#### TH-10050-3L, -3R



#### TH-10050-5L, -5R







## **Pintle Hook Wear Gages**



PINTLE HOOK	WEAR GAGE
PH-550	TF-10520
PH-760, PH-775 (including NoLube models)	TF-10521
PH-T-AOL-8, PH-T-60-AOS-L-8	TF-10522
РН-Т-90-А, РН-Т-126-А	TF-10523
PH-300, PH-300-R, PH-400, PH-400-H	TF-10612
PH-10RP with Frame Numbers XD-11047 and XE-10635, PH-30RP, PH-30SA, PH-30SB	TF-10960

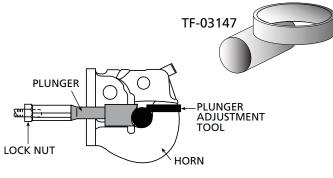
Wear Gages are not available for the following HOLLAND pintle hook models: BH-200RN BH-50mmRN PH-10RP with Frame Number XB-11047-10 PH-210 PH-310 PH-410 PH-419

## **Plunger Adjustment Gages**

## Application

The plunger adjustment gage establishes proper air cylinder plunger adjustment.

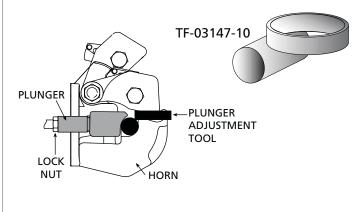
## PH-200, PH-300, PH-400, PH-400-H and PH-550 Series



## **Product Information**

• For more product specific mounting information and operating instructions, refer to document number XL-PH304.

PH-210, PH-310 and PH-410 Series



• Not available for PH-419



## TF-675 and TF-675-1 Dolly Master™

## Application

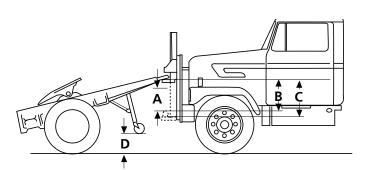
The Dolly Master is a fast and economical way to spot converter dollies in the yard. The Dolly Master is an air-operated, all steel, truck-mounted system featuring a vertical slide with 1.75<sup>°</sup> coupling pin. A double-acting air cylinder, using the trucks air supply, moves the slide up and down. The pneumatic control switch is located inside the cab for driver convenience.

Note: Dolly Master is not intended for use in trailer coupling or trailer spotting.

## Operation

Align the coupling pin under the drawbar eye. Move the in-cab switch to 'UP'. The pin lifts the drawbar until the pin contacts the stop bar. This securely holds the drawbar eye during spotting.

Once the dolly is spotted, simply move the in-cab switch to "DOWN'. The pin lowers the drawbar and, once lowered, disengages with the drawbar eye.

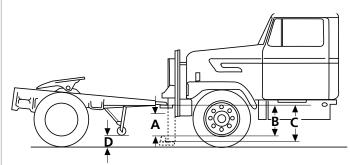


## TF-675

- A Maximum drawbar elevation range: 9"
- B 12" usable stroke
- C 14.75" total stroke
- **D** Provide adequate clearance

## Capacities

390 lbs. (177 kg) Maximum Lift @ 80 psi 15,000 lbs. (6,800 kg) Maximum DBP



## TF-675-1

- A Maximum drawbar elevation range: 9"
- **B** 12" usable stroke
- C 15.25" total stroke
- **D** Provide adequate clearance

## Capacities

390 lbs. (177 kg) Maximum Lift @ 80 psi 15,000 lbs. (6,800 kg) Maximum DBP



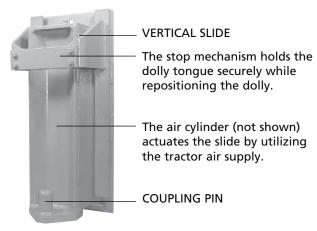
## TF-675 and TF-675-1 Dolly Master™

The Dolly Master can be bolted or welded to the tow vehicle.

It has few moving parts so it's easy to maintain.

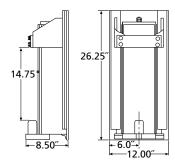
Up/Down cab control allows the driver to secure and release the dolly from within the cab.

#### TF-675

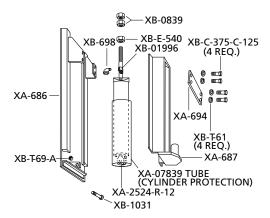


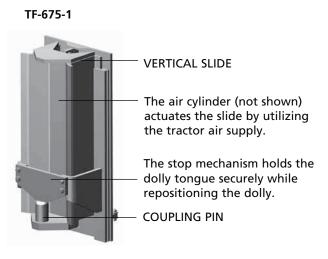
#### Weight: 136 lbs. (61.7 kg)

## **TF-675 Mounting Dimensions**



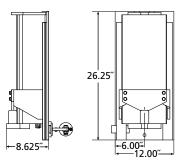
#### **Replacements Parts**



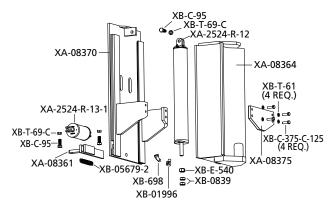


### Weight: 156 lbs. (70.8 kg)

## **TF-675-1 Mounting Dimensions**



#### **Replacements Parts**



## **Additional Information**

• For more product specific mounting information and operating instructions, refer to document number XL-PH-240-01 for TF-675, or document number XL-PH388 for TF-675-1



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# REFERENCE SECTIONS

- Safety Information
- Warranty
- Coupling System Selection
- Operating Conditions
- Cushioning Systems
- Mounting Information
- Glossary





## Introduction

In the following section of this catalog, you will notice the terms "IMPORTANT" and "WARNING" followed by important product information. Those terms are described as follows:

**IMPORTANT:** Included additional information that if not followed could lead to hindered product performance.

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

## **General Safety Information**

In the safety information below, you will notice the term '**WARNING**' which indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

- Always read the Product Specification Sheet or Owner's Manual associated with each product before installation or use of the product. These manuals are shipped with each product or can be obtained from the SAF-HOLLAND website at www.safholland.us.
- 2. Do not modify or add to these products.
- 3. Never exceed the manufacturer's rated capacities of a coupling device, including Maximum Gross Trailer Weight and Maximum Vertical Load.
- 4. For over-the-road applications, SAF-HOLLAND recommends that a coupling device be equipped with both a primary and secondary lock.
- 5. For off road applications or vehicle operation over rough terrain, use a 1) swivel-mount coupling device with a rigid-mount drawbar, or 2) a rigid-mount coupling device with a swivel-mount drawbar. Never use a swivel-mount coupling device with a swivelmount drawbar.
- For rigid tongue trailers towed with ball, pintle hook or coupler style coupling devices, most hitch and trailer manufacturers recommend a vertical (tongue) load of 10% - 15% of the gross trailer weight (GTW). Do not tow a trailer that has a negative vertical load.

**IMPORTANT:** Do not weld on these products, except as specified by SAF-HOLLAND for welded installation.

WARNING Weld repairs to repair a broken part or to build-up a worn surface are strictly forbidden. Such weld repairs could locally alter the chemistry and heat treatment of the metal, alter the strength of the coupling device, or create a stress concentration that could result in structural failure resulting in death or serious injury.

- Prior to use, always inspect a coupling device for excessive wear, cracks, bent or deformed components, secure mounting, and damaged or missing parts. Immediately inspect a coupling device which has been subjected to overload or binding due to jackknifing or excessive articulation.

Failure to inspect a coupling device prior to use could result in vehicle and trailer separation which, if not avoided, could result in death or serious injury.

- 9. Never strike any part of a coupling product with a hammer or other tool as parts could break.
- 10. Mounting bolts must be long enough to provide a minimum of two (2) full threads beyond the end of the nut. Always use new ASTM Grade 8 bolts with ASTM Grade C lock nuts with hardened steel washers for installation and mounting. Torque to manufacturer's specifications and do not over-torque.
- **AWARNING** Failure to use a long enough bolt or proper fastener type for mounting could result in vehicle and trailer separation which, if not avoided, could result in death or serious injury.
- 11. Verify that the drawbar size is compatible with the coupling device of the tow vehicle. Refer to the 'Drawbar Compatibility Chart' located in this catalog.
- 12. Verify that a pintle hook latch closes and locks completely prior to use.
- Failure to correctly close and lock a pintle hook latch can result in vehicle and trailer separation which, if not avoided, could result in death or serious injury.
- 13. Check the pintle hook latch gap, which is the space between a closed latch and the top of the pintle hook horn. If the latch gap is 0.38" (9.5mm) or larger, do not use the pintle hook.
- 14. Do not over-articulate a coupling connection by jackknifing or binding during vehicle operations.



Failure to avoid over-articulation of a coupling connection due to jackknifing or binding could result in failure of the coupling device(s) which, if not avoided, could result in death or serious injury.

- 15. Do not apply grease or other lubricants to the hook of the coupling device or drawbar eye which may trap abrasive sand and dirt which can accelerate wear in the coupling connection. Additionally, grease or other lubricants can hide cracks or damage present in coupling components.
- 16. Follow inspection and maintenance guidelines listed in the Product Specification Sheet or Owner's Manual available from the coupling manufacturer.

## **General Safety Information**



SAF-HOLLAND Group

17. Always use SAF-HOLLAND Original Parts for repair.

Installation and use of non original SAF-HOLLAND parts could result in failure of the coupling device(s) which, if not avoided, could result in death or serious injury.

SAF-HOLLAND recommends that trailer and dolly manufacturers, distributors, and users be familiar with applicable national, state and local regulations governing coupling systems and safety devices such as safety chains.

Within the United States, the following is a partial list of sources for regulations and information pertaining to trailer towing:

- National Highway Traffic Safety Administration (NHTSA) Federal Motor Carrier Safety Standards and Regulations
- National Association of Trailer Manufacturers (NATM)
- Trailer Safety Industry Coalition (TSIC)
- Society of Automotive Engineers (SAE) Design and Test Standards
- American Trucking Association (ATA) Technology & Maintenance Council (TMC) Recommended Practices
- Truck Trailer Manufacturers Association (TTMA)

Recommended coupling and uncoupling procedures are also available from several of the above listed sources.

## Warranty

Products in this catalog are covered by SAF-HOLLAND's Commercial Warranty for Coupling Products. For North America, this is a two-year parts and labor warranty. For other countries or regions, refer to the appropriate coupling products warranty available on our website.



## **Coupling System Selection**

### **Gross Trailer Weight (GTW)**

GTW is the weight of an empty trailer plus the weight of its maximum payload. This is shown as Gross Vehicle Weight Rating (GVWR) as specified by the trailer manufacturer and is shown on the manufacturer's identification label located on the trailer. If the label is missing or unreadable, contact the trailer manufacturer for GVWR information.

Always use the GVWR as supplied by the trailer manufacturer as the 'minimum' gross trailer weight that the coupling system is to be selected for.

If various size trailers will be towed, the trailer with the largest GVWR must be used to determine the capacity requirements of the coupling device.

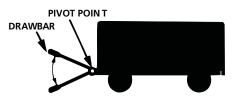
If a tow vehicle will pull multiple trailers at the same time, as with doubles, triples and road trains, the sum of the GVWRs for all towed trailers must be used to determine the capacity requirements of the coupling device.

#### **Maximum Vertical Load**

Vertical load is the upward force exerted on the drawbar eye of the trailer and the downward force exerted on the coupling device of the tow vehicle.

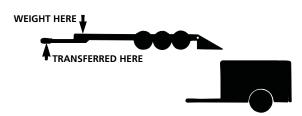
#### **Hinged Tongue Trailer**

The tongue is hinged to the trailer so that the tongue will not transfer the vertical weight of the trailer or payload to the coupling devices. The vertical load imposed on a coupling device by a hinged tongue trailer is approximately one-half of the weight of the hinged tongue/drawbar assembly only. Where vertical load on the coupling device is limited due to a hinged tongue, the maximum gross trailer weight rating for the drawbar/eye may be increased (see drawbar product pages for specific ratings).



#### **Rigid Tongue Trailer**

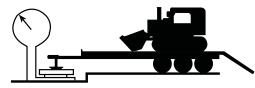
The tongue and trailer form a single rigid unit so that the vertical load measured at the drawbar eye includes the weight of the trailer and its payload. The vertical load is generally recommended to be a minimum of 10% - 15% of the maximum gross trailer weight.



The type of load, density of the load, and placement of the load in relation to the trailer axles will have a significant effect on the vertical load at the trailer tongue. Excessive vertical loads, approaching 20% of gross trailer weight, can result in accelerated wear and over-loading of the coupling devices.

#### Payload Changes Vertical Load

#### 1,000 POUNDS



4,000 POUNDS



#### 8,000 POUNDS



#### **Drawbar Compatibility**

The size of the drawbar eye (lunette) must be compatible with the coupling device of the tow vehicle. This includes the inside diameter (I.D.) of the eye and the cross-section dimension(s) of the eye. Proper eye selection will allow for adequate clearance between the eye and it's mating component to help prevent binding between coupling components. If a trailer is to be pulled by more than one tow vehicle, compatibility should be checked with the coupling devices of each tow vehicle.

#### **Over-The-Road Locking Systems**

SAF-HOLLAND recommends that all couplers and pintle hooks used in over-the-road applications be equipped with both a primary lock and secondary lock. Holland FastLatch<sup>™</sup> incorporates both the primary and secondary locks into a single integrated latch system.





## **Operating Conditions**

## **Off-Road / Rough Terrain Applications**

#### **Reduction in Rated Capacities**

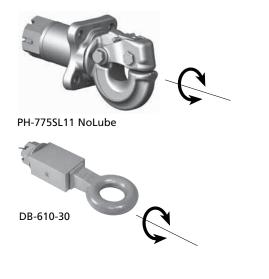
For off-road and rough terrain applications, the rated capacities (MGTW and Maximum Vertical Load) of the coupling devices for both the tow and towed vehicles should be reduced by a minimum of 25% to accommodate the increase in dynamic loading.

Example – A pintle hook rated at 100,000 lbs. (45,360 kg) MGTW and 20,000 lbs. (9,070 kg) maximum vertical load would, for off-road applications, be rated at 75,000 lbs. (34,020 kg) MGTW and 15,000 lbs. (6,800 kg) Maximum Vertical Load.

#### Articulation

Maximizing the range of articulation between the drawbar eye of the trailer and the coupling device of the tow vehicle is critical for good off-road performance. Holland pintle hooks are designed for maximum articulation with Holland drawbars. Other considerations include:

- A swivel-mount coupler/pintle hook or swivel-mount drawbar can further enhance articulation in offroad applications. The swivel-mount feature provides rotation to help prevent binding between the drawbar eye, coupler or pintle hook. Note however that you should never use a swivel-mount coupler/pintle hook with a swivel-mount drawbar. The two swivel-mount components could lead to over-rotation of the coupling device.
- It is important to coordinate the size of the drawbar eye with the mating component of the coupler or pintle hook. Proper sizing will allow for optimum articulation of the coupling system when driving over uneven terrain. Reference Drawbar Compatibility Chart on pages 42 – 43 for assistance in the selection process.



## **Cushioning Systems**

Holland cushioning (shock absorption) systems include:

#### Rubber Mount

Absorbs shock loads from hard coupling, vehicle launch and braking (reference Holland products PH-990, DB-1407-S, and DB-1407-SE).



Steel Spring

Absorbs shock loads during vehicle launch and acceleration (reference Holland products PH-30SA and PH-30SB).



Pneumatic Snubber

For vehicles equipped with air systems, a snubber with force supplied by an air service chamber helps to minimize 'free play' or 'slack' between the drawbar eye and coupling device as well as absorbing shock loads during deceleration and braking (Reference Holland products PH-210, PH-300(R), PH-310, PH-400(H), PH-410, PH-419, PH-550, and DB-1400AC).





PH-210

DB-1400AC



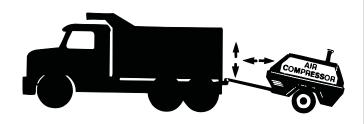
## **Mounting Information**

### **Mounting Height**

When mounting a coupling device, a height should be selected that results in the chassis of the towed vehicle being close to level with the ground. An offset in mounting height will create vertical and horizontal displacement of the drawbar in relation to the mating component of the coupling device. This mismatch in height will lead to accelerated wear and changes in vehicle handling.

#### **Improper Mounting Height**

(causing excessive vertical and horizontal movement)

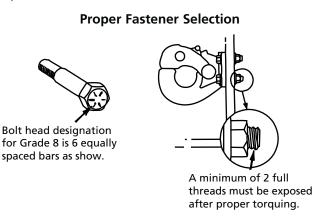


## **Mounting Surface**

The mounting surface for a coupling device must be flat and of adequate strength to support the rated capacity of the coupling device. It must have sufficient vertical load and horizontal load capability to comply with the requirements of SAE J847.

## **Mounting Hardware**

All mounting hardware must be new ASTM Grade 8 bolts with hardened steel washers and ASTM Grade C locknuts. Bolts should be of sufficient length to provide a minimum of two (2) full threads beyond the end of the nut under recommended torque.



To develop the full rated capacity of a coupling device, all required mounting fasteners must be present with proper and equal torque applied to each fastener. Torque values and procedures should follow SAE J429 and are stated in the Owner's Manual shipped with each Holland coupling product. This information is also available online at the SAF-HOLLAND website.



#### ASTM

American Society for Testing and Materials

#### **Converter Dolly / Dolly**

An auxiliary axle chassis consisting of a frame with single or tandem axles, suspension, fifth wheel, and tongue with drawbar. A dolly is used to convert a semi-trailer into a full trailer.

#### 'A' Dolly

A converter dolly with a single point of attachment to the towing vehicle; the point being located along the centerline of the dolly.



#### 'C' Dolly or 'H' Dolly

A converter dolly with two points of attachment to the towing vehicle; the points being equally spaced along the centerline of the dolly.

#### Drawbar

The structural member of the trailer tongue that attaches the drawbar eye or lunette to the trailer tongue. Drawbars are typically bolt-on or weld-on and are available as rigid mount or swivel mount.

#### Drawbar Eye / Lunette

A round 'doughnut' shaped device used to couple a trailer tongue to a towing vehicle equipped with a coupling device such as a pintle hook or coupler.

#### Drawbar Pull (DBP)

Drawbar Pull is the pulling force that a tow vehicle (truck, tractor, tug, etc.) is capable of producing, measured at the coupling along the longitudinal axis of the tow vehicle and expressed as a net horizontal force in pounds or Newtons. It is the tractive effort of the tow vehicle on a specific driving surface, minus the force required to start, accelerate and maintain speed of the tow vehicle.

#### **Full Trailer**

A trailer equipped with two or more axles that support the entire weight of the trailer. Full trailers typically feature a hinged trailer tongue.

# Gross Trailer Weight (GTW) / Maximum Gross Trailer Weight (MGTW)

The actual total weight measured at the ground of a fully loaded trailer or multiple coupled trailers. Maximum Gross Trailer Weight is the largest weight of both the trailer(s) and payload that can safely be towed by a coupling device.

#### Gross Vehicle Weight Rating (GVWR)

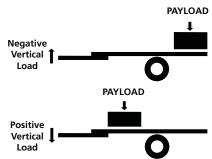
The value specified by the manufacturer as the loaded maximum weight of a single motor vehicle or trailer.

#### Jackknife

Over-articulation between the towing and towed vehicles (generally greater than 90 degrees) that results in binding at the coupling connection.

#### **Negative Vertical Load**

The load as an upward force measured at the drawbar located at the coupling end of the trailer tongue. A negative vertical load typically results from the payload being placed behind the trailer axle (see illustration).



#### Off-Road

Refers to terrain on which a tow/towed vehicle will operate that is ungraded, rough or undulating, with no maintained travel surface, generally considered to not be part of the public road system. Examples include agricultural fields, construction sites, utility right-of-way, temporary logging roads, and what is commonly refered to as 'two-track' roads.

#### **Over-The-Road**

Refers to terrain on which a tow/towed vehicle will operate that is paved or features a graded surface, generally considered to part of the public road system.

#### SAE

Society of Automotive Engineers

**J429** - Mechanical and material requirements for externally threaded fasteners

**J847** - Trailer towbar eye and pintle hook/coupler performance

#### Semi-trailer

A trailer, except pole trailer, so constructed that a substantial part of its weight rests upon or is carried by another vehicle or converter dolly.

#### Tare Weight / Unloaded Vehicle Weight (UVW)

The total weight of a vehicle at the ground, including normal fluids and equipment, in a condition to receive occupants and payload.

#### **Trailer Tongue**

The structural member of a trailer that connects to a towing vehicle.

#### Vertical Load / Maximum Vertical Load

The load or downward force measured at the drawbar located at the coupling end of the trailer tongue. Maximum Vertical Load is the manufacturer's recommended static vertical load (down) that can be safely applied to the coupling device.



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# They're called "Original Parts" for a reason! Why trust anything else?









Service parts for HOLLAND, SAF, NEWAY, and former Binkley, Simplex, and TruckMaster Products.

From fifth wheel rebuild kits to suspension bushing repair kits, SAF-HOLLAND Original Parts are the same quality components used in the original component assembly. SAF-HOLLAND Original Parts are tested and designed to provide maximum performance and durability. Will-fits, look-alikes or worse yet counterfeit parts will only limit the performance potential and could possibly void SAF-HOLLAND's warranty. Always be sure to spec SAF-HOLLAND Original Parts when servicing your SAF-HOLLAND product.



**SAF-HOLLAND** is a leading supplier of highly efficient components, systems and service programs in the global commercial vehicle industry. At SAF-HOLLAND, **"Engineering Your Road to Success"** is more than a tagline for us. Providing engineered solutions that drive the success of our fleet customers around the world is at the center of everything we do. Our three global product brands deliver both our promise and continued innovation to our customers.



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