


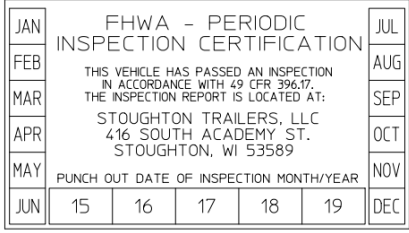


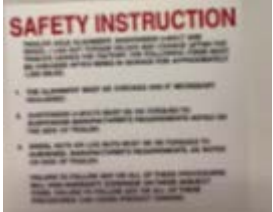




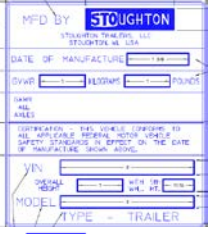


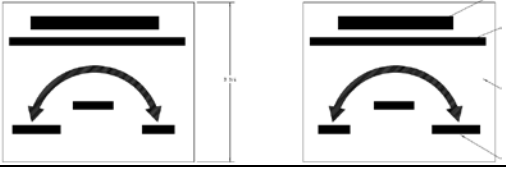



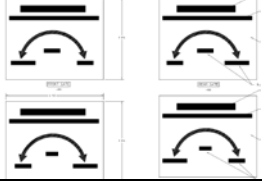


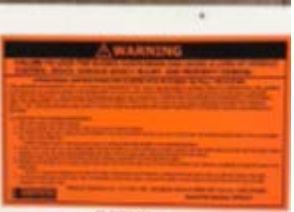
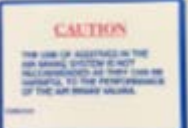
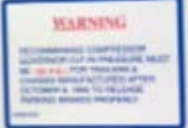

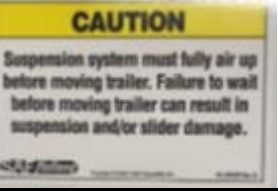




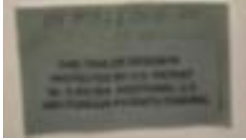
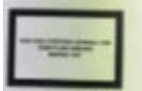
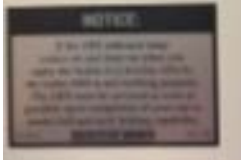
ITEM NUMBER	DESCRIPTION	IMAGE
04-21201-000-00	DECAL, PATENT	
04-08726-000-00	DECAL, SMALL STOUGHTON, 11.375X2.75	
04-08726-001-00	DECAL, LARGE STOUGHTON, 13.375X3.25	
04-11797-000-00	DECAL, OVERLAY, FHWA INSPECTION	
04-11797-001-00	DECAL, OVERLAY	
04-15052-000-00	DECAL, STO CAUTION-ENGLISH	
04-15053-000-00	DECAL, STO CAUTION-ENGLISH	
04-16752-000-00	SAFETY INSTRUCTIONS	
04-20200-000-00	DECAL, DOME LIGHTS	

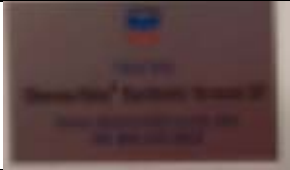



04-20537-000-00	DECAL, WARNING TRANSLUCENT ROOF																			
04-21138-100-00	DECAL #60 LIGHT BRACKET, 3 MIL																			
04-21202-000-00	DECAL, Z PLATE LOGO																			
04-21402-000-00	DECAL, VEHICLE DATA 4.5X6 ALUM COLORED																			
04-22820-000-00	DECAL, Z-DOOR																			
04-23834-000-00	DECAL, L/G WHITE VINYL, 3M HP220	<p>LANDING GEAR OPERATING INSTRUCTIONS</p> 																		
04-24441-001-00	DECAL, GATE																			
04-24441-002-00	DECAL, GATE																			
04-24792-001-00	DECAL, LOAD CHART	<p>LOAD CHART</p> <p>NOTE: LOAD SHOWN IS TOTAL LOAD ON TANDEN axles</p> <table border="1"> <thead> <tr> <th>PRESSURE psi</th> <th>LOAD lbs (kg)</th> </tr> </thead> <tbody> <tr><td>"A"</td><td>"B"</td></tr> <tr><td>"C"</td><td>"D"</td></tr> <tr><td>"E"</td><td>"F"</td></tr> <tr><td>"G"</td><td>"H"</td></tr> <tr><td>"J"</td><td>"K"</td></tr> <tr><td>"L"</td><td>"M"</td></tr> <tr><td>"N"</td><td>"P"</td></tr> <tr><td>"Q"</td><td>"R"</td></tr> </tbody> </table> <p>PRESSURE VS LOAD RATING SHOULD BE VERIFIED ANNUALLY OR AFTER SUSPENSION MAINTENANCE</p>	PRESSURE psi	LOAD lbs (kg)	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	"K"	"L"	"M"	"N"	"P"	"Q"	"R"
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"N"	"P"																			
"Q"	"R"																			
04-24792-002-00	DECAL, LOAD CHART ADHESIVE																			
04-24792-005-00	DECAL, LOAD CHART ADHESIVE																			
04-24792-011-00	DECAL, LOAD CHART ADHESIVE																			
04-24793-000-00	DECAL, GAUGE & DUMP ADHESIVE																			
04-24817-000-00	DECAL, DUMP VALVE ADHESIVE																			

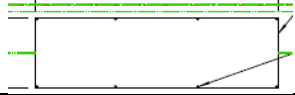
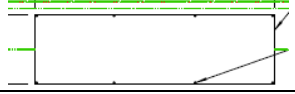
04-24818-000-00	DECAL, LOAD GAUGE ADHESIVE													
04-24830-000-00	DECAL, TOUGH PLATE ZTPV													
04-25075-001-00	DECAL, GATE													
04-25075-002-00	DECAL, GATE													
04-25075-003-00	DECAL, GATE													
04-25075-004-00	DECAL, GATE													
04-25424-000-00	DECAL, SMARTWAY 12in DETAILS													
04-25498-000-00	DECAL, WARRANTY ADHESIVE	<p>ATTENTION</p> <p>THE WARRANTY ASSOCIATED WITH AXLE COMPONENTS EXCLUDES NORMAL WEAR AND TEAR. THE WARRANTY ALSO EXCLUDES DAMAGE AS A RESULT OF IMPROPER INSTALLATION OR ADJUSTMENT, ACCIDENT, IMPROPER USE OR IMPROPER OR INSUFFICIENT MAINTENANCE.</p> <p>IN ORDER TO HELP MAINTAIN THE WARRANTIES ASSOCIATED WITH COMPONENTS OF THE AXLE, FOLLOW ANY AND ALL MAINTENANCE PROGRAMS SPECIFIED BY YOUR MAINTENANCE DEPARTMENT AND/OR THC.</p>												
04-25635-000-00	DECAL, WARNING ADHESIVE BACKED	<p>WARNING</p> <p>USE KNOCK RAILS TO DISLodge COMMODITY, POUNDING ON SLOPE SHEETS VOIDS WARRANTY.</p> <p>STOUGHTON Part # 51-25635-000-00</p>												
04-25723-001-00	DECAL, 50TH ANNIV LOGO													
04-26751-000-00	DECAL, RIG REPLACEMENT WARNING	<p>WARNING</p> <p>DISCLAIMER</p> <p>This component is a replacement part for a STOUGHTON Rear Impact Guard (RIG) system. Should any STOUGHTON RIG system require repair, it must be repaired to original manufacturer condition to comply with government regulatory standards on the basis of original manufacturer. Never use this or other STOUGHTON RIG replacement components or assemblies to repair RIG systems or trailers not for other manufacturers. Use the STOUGHTON RIG component only for the STOUGHTON RIG system for which it was designed, and use the correct STOUGHTON parts, hardware, and hardware designed for your STOUGHTON trailer. All correct trailer steps.</p> <p>The 2017 build on the original STOUGHTON RIG system may ONLY be transferred to a system or modified STOUGHTON RIG system if the build is originally from the same trailer and ONLY if the RIG system has been restored to the same condition as originally manufactured.</p> <p>FAILURE TO FOLLOW THESE INSTRUCTIONS MAY LEAD TO SERIOUS INJURY OR DEATH</p> <p>Stoughton Part # 642751 Rev. C</p>												
04-27184-000-00	DECAL, REAR IMPACT BOLT TORQUES	<p>REAR IMPACT GUARD BOLT TORQUES (ft. lbs.)</p> <table border="1"> <thead> <tr> <th>BOLT/NUT SIZE</th> <th>MIN.</th> <th>MAX.</th> </tr> </thead> <tbody> <tr> <td>5/8-11 GR5 Hex Head Bolt/Nut</td> <td>135</td> <td>180</td> </tr> <tr> <td>3/4-10 GR5 Hex Head Bolt/Nut</td> <td>240</td> <td>320</td> </tr> <tr> <td>1-8 GR5 Hex Head Bolt/Nut</td> <td>250</td> <td>772</td> </tr> </tbody> </table> <p>Stoughton Part #: 6427184 Rev. d</p>	BOLT/NUT SIZE	MIN.	MAX.	5/8-11 GR5 Hex Head Bolt/Nut	135	180	3/4-10 GR5 Hex Head Bolt/Nut	240	320	1-8 GR5 Hex Head Bolt/Nut	250	772
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04-27210-000-00	DECAL, AAR M930-13 GERBER	<p>STOUGHTON TRAILERS, LLC</p> <p>MEETS AAR M-930-13 AND CG IS 46 INCHES.</p> <p>FLOOR RATING: 24,000 LBS.</p>												
04-27294-000-00	DECAL, TRAP LIGHTS													

04-27711-000-00	DECAL,LAD TOOL																						
04-28101-000-00	DECAL,PSI																						
04-29081-000-00	DECAL,RR IMPACT BOLT TORQUES	<table border="1"> <thead> <tr> <th colspan="3">REAR IMPACT GUARD BOLT TORQUES (ft.-lbs.)</th> </tr> <tr> <th>BOLT/NUT SIZE</th> <th>MIN.</th> <th>MAX.</th> </tr> </thead> <tbody> <tr> <td>3/8-16 GR5</td> <td>12</td> <td>18</td> </tr> <tr> <td>1/2-13 GR5</td> <td>60</td> <td>90</td> </tr> <tr> <td>5/8-11 GR5</td> <td>240</td> <td>320</td> </tr> <tr> <td>3/4-10 GR5</td> <td>240</td> <td>320</td> </tr> <tr> <td>1-8 GR5</td> <td>250</td> <td>772</td> </tr> </tbody> </table> <p>Stoughton Part #: 04-29081 Rev: A</p>	REAR IMPACT GUARD BOLT TORQUES (ft.-lbs.)			BOLT/NUT SIZE	MIN.	MAX.	3/8-16 GR5	12	18	1/2-13 GR5	60	90	5/8-11 GR5	240	320	3/4-10 GR5	240	320	1-8 GR5	250	772
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1-8 GR5	250	772																					
04-29250-000-00	DECAL,AAR CERTIFICATION																						
04-29298-000-00	DECAL,AAR CERTIFICATION																						
04-60405-066-00	DECAL,ABS INDICATOR LAMP,PLC																						
04-85676-000-00	DECAL,REFLECTOR 2.88DIA AMBER																						
04-85677-000-00	DECAL,REFLECTOR 2.88DIA RED																						
04-85678-000-00	DECAL,REFLECTOR .75X2.75AMBR																						
04-85780-001-00	DECAL,TIRE CARRIER WARNING																						
04-85782-001-00	DECAL,10 HOLE HUB MT WHL,																						
04-85783-001-00	DECAL,SUSP MAINT. & TORQ SPECS																						
04-85783-002-00	DECAL, SLIDER QUICK RELEASE																						
04-85783-003-00	DECAL,TIRE CARRIER WARNING																						
04-85783-008-00	DECAL,LANDING GEAR OPERATION																						
04-85786-001-00	DECAL,SUSP TORQUE REQUIREMENTS																						
04-85786-002-00	DECAL,AIR CONTROL & INSPECTION																						

04-85786-004-00	DECAL,SUSP TORQUE REQUIREMENTS	
04-85786-043-00	DECAL,QUIK-DRAW,ENGLISH/FRENCH	
04-85787-001-00	DECAL,SUSP TORQUE REQUIREMENTS	
04-85787-002-00	DECAL, SLIDER WARNING	
04-85787-005-00	DECAL,SLDR WARNING,E-Z PULL	
04-85787-007-00	DECAL, P4 PNEUMATIC PIN RELEASE	
04-85791-001-00	DECAL, CAUTION-ADDITIVES SEALCO	
04-85791-002-00	DECAL, WARNING SEALCO #8161	
04-85793-002-00	DECAL, OPER. INSTR. AC 77 M 1	
04-85793-003-00	DECAL, NEWAY 94100460	
04-85793-004-00	DECAL, NEWAY SUSP. TORQUE REQ.	
04-85793-008-00	DECAL, CAUTION EDL	
04-85793-019-00	CAUTION SAF HOLLAND	
04-85793-021-00	DECAL,PNEUMATIC PIN PULLER	
04-85793-023-00	TIRE CLEARANCE	

04-85793-028-00	TORQUE SPEC	
04-85837-000-00	DECAL, RED REFLECTOR, 1.75x2.75in	
04-85922-000-00	PATENT	
04-86190-001-00	KENDELL EBL GREASE	
04-86263-001-00	DECAL, PSI TIRE INFLATION SYS	
04-86263-002-00	DECAL, PSI TIRE INFLATION SYS	
04-86263-004-00	DECAL, PSI TIRE INFLATION SYS	
04-86263-005-00	DECAL, PSI THERMALERT WARNING	
04-86288-001-00	DECAL, ABS SERVICE	
04-86288-002-00	DECAL, ROLL STABILITY SYSTEM	
04-86288-003-00	DECAL, IN-LINE FILTER	
04-86298-001-00	DECAL, HAYES WHEEL TORQUE	
04-86317-003-00	DECAL, WHEEL NUT TORQUE SPEC	
04-86317-004-00	DECAL, SUSP TORQUE REQUIREMENT	
04-86317-005-00	DECAL, SLDR REPOSITIONING	
04-86317-006-00	DECAL, RIDE SENTRY SLDNG TANDEM	
04-86317-007-00	DECAL, MTA SUSPENSION SYSTEM	
04-86317-008-00	DECAL, TRAILING ARM TORQ SPECS	
04-86379-003-00	DECAL, LANDING GEAR OPERATION	

04-86440-000-00	DECAL, GREASE, CHEVRON DELO	
04-86539-000-00	HAZARD MATERIAL DECAL	
04-86546-001-00	DECAL, WHEEL NUT TORQUE SPEC	
04-86603-005-00	DECAL PACKAGE,CUBE MARKING	
04-86603-007-00	DECAL PACKAGE,SIDEWALL LOAD	
04-86603-008-00	DECAL PACKAGE,CUBE MARKINGS	
04-86603-010-00	DECAL PACKAGE,CUBE MARKINGS	
04-86672-000-00	DECAL,LANDING GEAR UP/DOWN	
04-86731-000-00 04-86761-001-00	DECAL,FAI 3-3/8X4-3/4 SPL DECAL, ABS SERVICE(TABS6)	
04-86779-003-00	DECAL, LASH INSTRUCTIONAL	
04-86919-000-00	DECAL, BRIGHT RED	
04-86801-001-00	SPEED CRANK	
04-87114-000-00	DECAL, PLATINUM SERIES, 3.5x10.5in	
04-87174-000-00	DECAL, AERISTIRE INFLATION SYS	
04-87180-001-00	DECAL, WHEEL NUT TORQUE SPEC	
04-87371-000-00	DECAL, PUREBLUE 13.38" X 3.25" DG3/P5	
31-03931-000-00	VENDOR DECAL LAYOUT VANS	

31-05252-000-00	DECAL BACKING PLATE INSTL AV	
31-05314-000-00	DECAL BACKING PLATE INSTL AV	
BK-XL-AR429	DECAL, PNEUMATIC PIN PULLER	
BK-XL-LG375	DECAL, SPEED CRANK	
LB-DRIF-97	RECORD OF ANNL INSPCTN W/O DECAL, 2- PART	
LBFIL-97	OUT OF SERVICE DECAL, 6x6in	
LBRT14	DECAL, CAUTION, WIDE TURN	
RW31283-01	DECAL, PSI INFLATION SYS WARNING 10PK	
RW32261-00	DECAL, PSI TIRE INFLATION SYS LIGHT	
SAF-XL-AR356-01	DECAL, TIRE CLEARANCE	
SAF-XL-AR372-01	DECAL, SWING ALIGN	
SAF-XL-AR418-01	DECAL, TORQUE SPECIFICATION	
SH1100361	DECAL, SHUR-LOK OPERATE INSTRUC	
04-86190-001-00	KENDELL EBL GREASE	